SR1CU–01

REMOVAL

1. REMOVE ENGINE UNDER COVER

Remove the 4 bolts and engine under cover.

2. DISCONNECT SUCTION HOSE

Remove the clamp and disconnect the suction hose.

3. DISCONNECT PRESSURE FEED TUBE

Using SST, disconnect the pressure feed tube.

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4. REMOVE PS VANE PUMP ASSEMBLY

(a) Remove the 2 nuts and PS vane pump assembly.

(b) Remove the O–ring.