SS1HD–02

# TORQUE SPECIFICATION

| Part tightened | N·m | kgf·cm | ft·lbf |
|---|---|---|---|
| PS VANE PUMP (1KZ–TE) | | | |
| Pressure feed tube x PS vane pump assembly | 36 (44) | 365 (450) | 26 (33) |
| PS vane pump assembly set nut | 39 | 400 | 29 |
| Suction port union set bolt | 13 | 130 | 9 |
| Pressure port union x Front housing | 69 | 700 | 51 |
| Engine under cover x Body | 29 | 300 | 22 |

( ): For use without SST