SS0QY–05

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Fuel inlet hollow screw x Injection pump body	36.8	375	27
Delivery valve holder x Distributive head	58.85	600	43
Distributive head plug x Injection pump	88	900	65
Fuel inlet pipe x Injection pump	24.5	250	18
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Injection pump x Timing gear case	21	210	15
Fuel temperature sensor x Distributive head plug (No. 2)	21.6	220	16
Pump stay x Injection pump	32	330	24
Pump stay x Cylinder block	21	210	15
Injection pump drive gear x Injection pump	64	650	47
Fuel heater x Fuel filter	1.96	20	17 in.·lbf