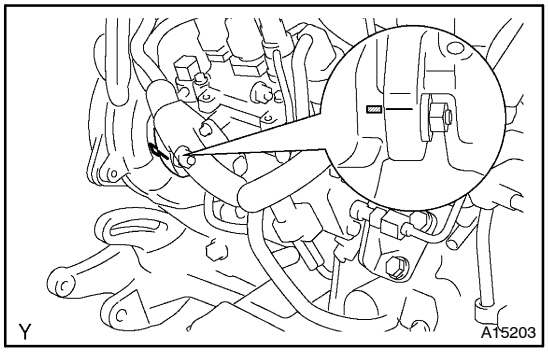


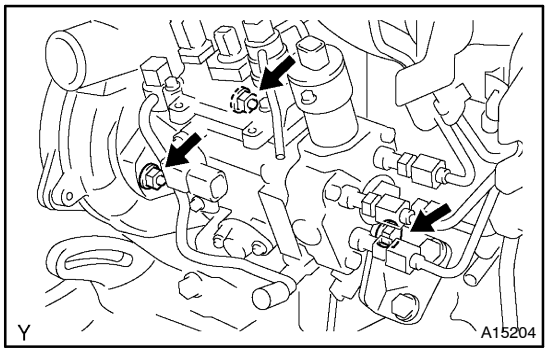
INJECTION TIMING

EM0HS–02

INSPECTION

1. INSPECT INJECTION TIMING

Using mirror, check that the punching line of the injection pump flange and the punching line of the timing belt case aligned.



2. ADJUST INJECTION TIMING

(a) Loosen these nuts and bolt:
- Bolt holding injection pump to injection pump stay.
- 2 nuts holding injection pump to timing belt case.

(b) Align the punching line by slightly tilting the injection pump.

(c) Tighten these nuts and bolt:
- 2 nuts holding injection pump to timinig belt case.

Torque: 20.5 N·m (210 kgf·cm, 15 ft·lbf)
- Bolt holding injection pump to injection pump stay.

Torque: 26 N·m (270 kgf·cm, 19 ft·lbf)