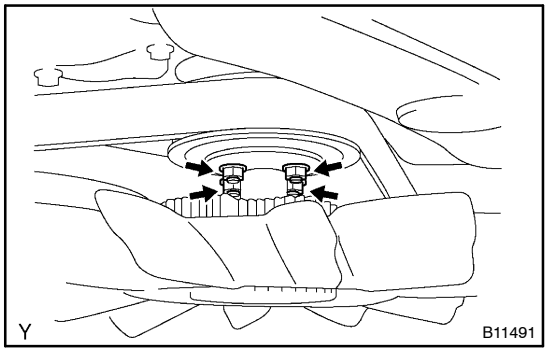
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REMOVAL



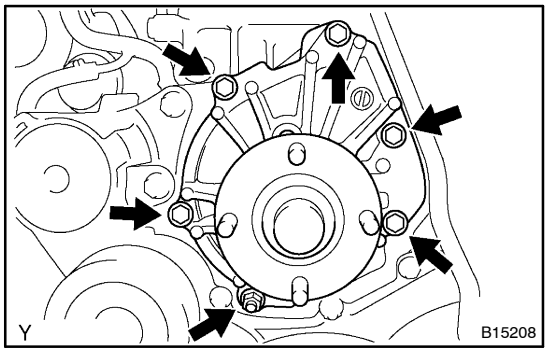
1. DRAIN ENGINE COOLANT

2. REMOVE DRIVE BELT, FAN AND WATER PUMP PULLEY

(a) Stretch the belt tight drive and loosen the 4 pump pulley set nuts.

(b) Turn the drive belt tensioner, and remove the drive belt.

(c) Remove the 4 nuts, fan and fluid coupling assembly and pulley.



3. REMOVE WATER PUMP

Remove the 5 bolts, nut, water pump and gasket.