SS0JP–08

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Exhaust manifold x Turbocharger		52	530	38
Turbo oil pipe x Turbocharger		13	133	10
Turbo oil pipe x Cylinder block	Bolt	12	122	9
	Union bolt	26	265	19
Turbocharger stay x Turbocharger, Cylinder block		19	194	14
Turbine outlet elbow x Turbocharger		24	245	18
Oil level gauge guide x Water inlet		8.0	82	71 in.·lbf
PCV pipe x Cylinder head		20	204	15
No. 1 water by–pass pipe x Cylinder head		18	184	13