SS0YX–13

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Rectifier end frame without cord clip x Drive end frame		4.5	46	40 in.·lbf
Rectifier end frame with cord clip x Drive end frame		5.4	55	48 in.·lbf
Rectifier holder x Lead wire on rectifier end frame	70 A	1.96	20	26 in.·lbf
	80 A	2.94	30	17 in.·lbf
IC regulator x Rectifier end frame		2.0	20	18 in.·lbf
IC regulator x Rectifier holder		2.0	20	18 in.·lbf
Brush holder x Rectifier holder		2.0	20	18 in.·lbf
Brush holder x IC regulator		2.0	20	18 in.·lbf
Rear end cover x Rectifier holder		4.4	45	39 in.·lbf
Plate terminal x Rectifier holder		3.9	40	34 in.·lbf
Terminal insulator x Rectifier holder		4.1	42	36 in.·lbf