SR1HQ–02

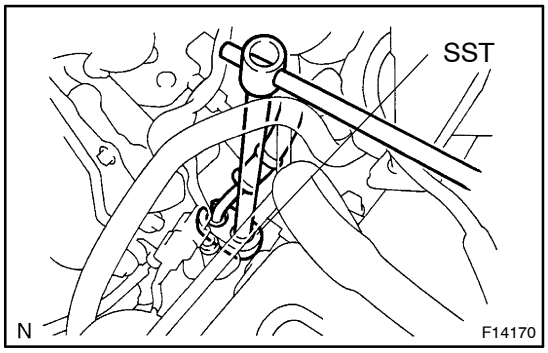
INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

(a) Coat a new O–ring with power steering fluid and install it to the PS vane pump assembly.

(b) Install the PS vane pump with the 2 nuts.

Torque: 39 N·m (400 kgf·cm, 30 ft·lbf)



2. CONNECT PRESSURE FEED TUBE

Using SST, connect the pressure feed tube.

SST 09023–12700

Torque: 44 N·m (450 kgf·cm, 33 ft·lbf)

3. CONNECT SUCTION HOSE

4. INSTALL ENGINE UNDER COVER

Install the engine under cover with the 4 bolts.

Torque: 29 N·m (300 kgf·cm, 21 ft·lbf)

5. BLEED POWER STEERING SYSTEM

(See page SR–1)