SS1HD–04

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
PS VANE PUMP (2KD–FTV)			
Pressure feed tube x PS vane pump assembly	36 (44)	365 (450)	26 (33)
PS vane pump assembly set nut	39	400	29
Suction port union set bolt	13	130	9
Pressure port union x Front housing	69	700	51
Engine under cover x Body	29	300	22

( ): For use without SST