SS050–14

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Refrigerant line			
A/C unit x Liquid tube (RHD Models)	14	140	10
A/C unit x Suction hose	32	330	24
Suction & Discharge hose x Compressor	10	100	7
Liquid tube x Receiver	5.4	55	48 in.·lbf
Discharge hose x Condenser	5.4	55	48 in.·lbf
Liquid tube x Condenser	14	140	10
Compressor and magnetic clutch			
Compressor x Engine	25	250	18
Pressure plate x Compressor	13.2	135	9