# MANUAL TRANSMISSION (R150F)

SS1L4–01

## TORQUE SPECIFICATION

| Part tightened | | N·m | kgf·cm | ft·lbf |
|---|---|---|---|---|
| Transmission x Engine | | 71 | 720 | 54 |
| Starter x Transmission | | 39 | 400 | 29 |
| Engine rear mounting x Transmission | | 40 | 410 | 29 |
| Rear end plate x Transmission | | 18 | 185 | 13 |
| Clutch release cylinder x Clutch housing | | 12 | 120 | 9 |
| Front exhaust pipe support bracket set bolt | Bolt A | 71 | 720 | 54 |
| | Bolt B | 19 | 200 | 14 |
| Front exhaust pipe x Exhaust manifold | | 62 | 630 | 46 |
| Crossmember x Engine rear mounting | | 13 | 130 | 9 |
| Crossmember x Frame | | 58 | 590 | 42 |
| Propeller shaft No. 2 dust cover set bolt and nut | Bolt | 17 | 175 | 13 |
| | Nut | 13 | 173 | 10 |
| Propeller shaft dust cover set bolt | Bolt | 23 | 230 | 17 |
| | Transfer mounting bolt | 38 | 390 | 28 |
| Filler and drain plug | | 37 | 380 | 27 |
| Engine under cover x Body | | 29 | 300 | 22 |