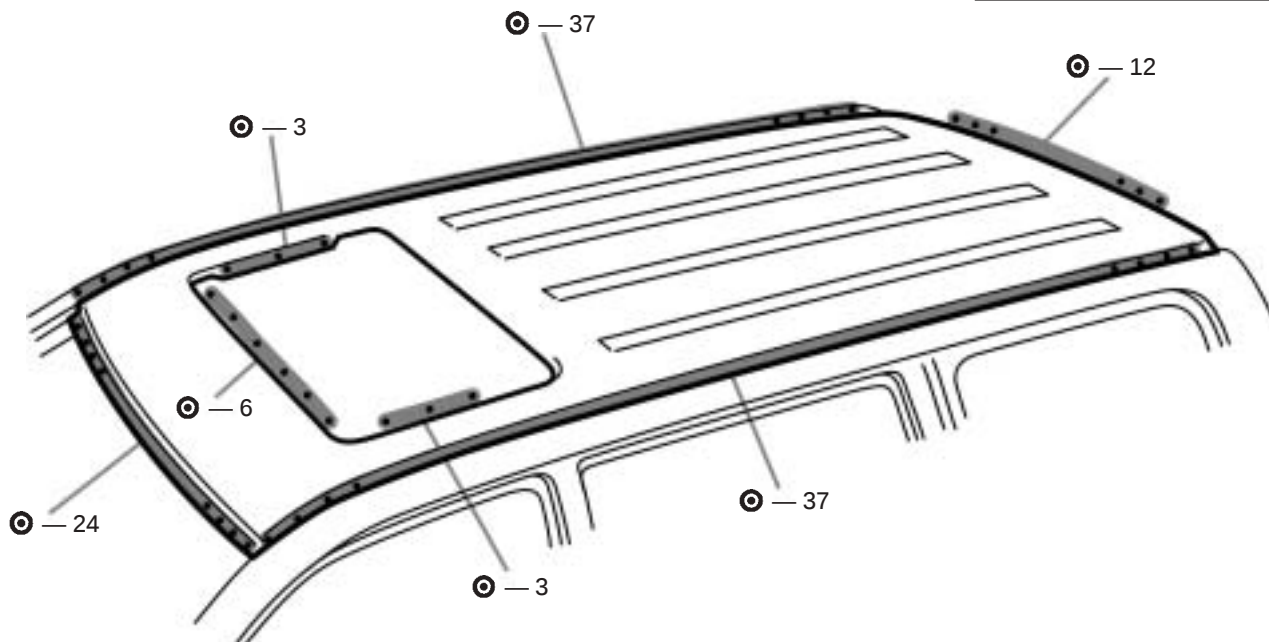
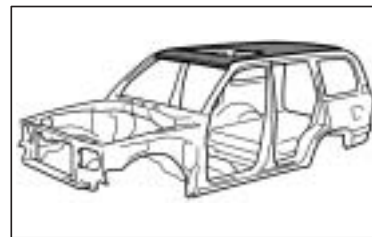
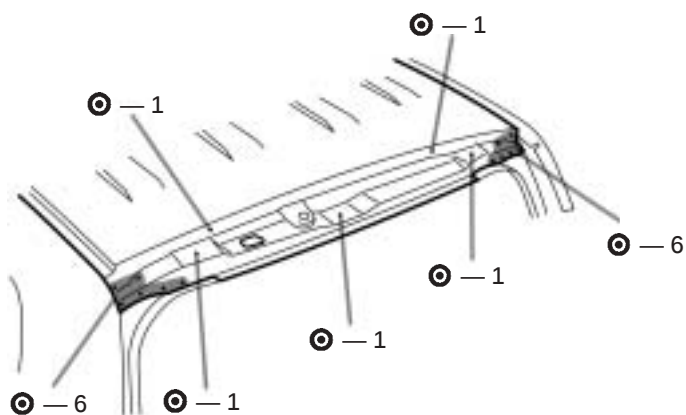
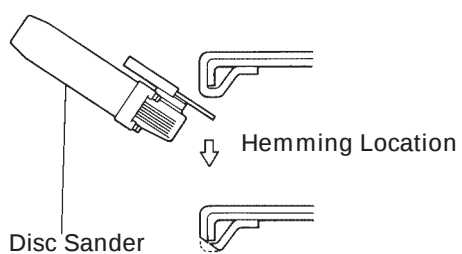


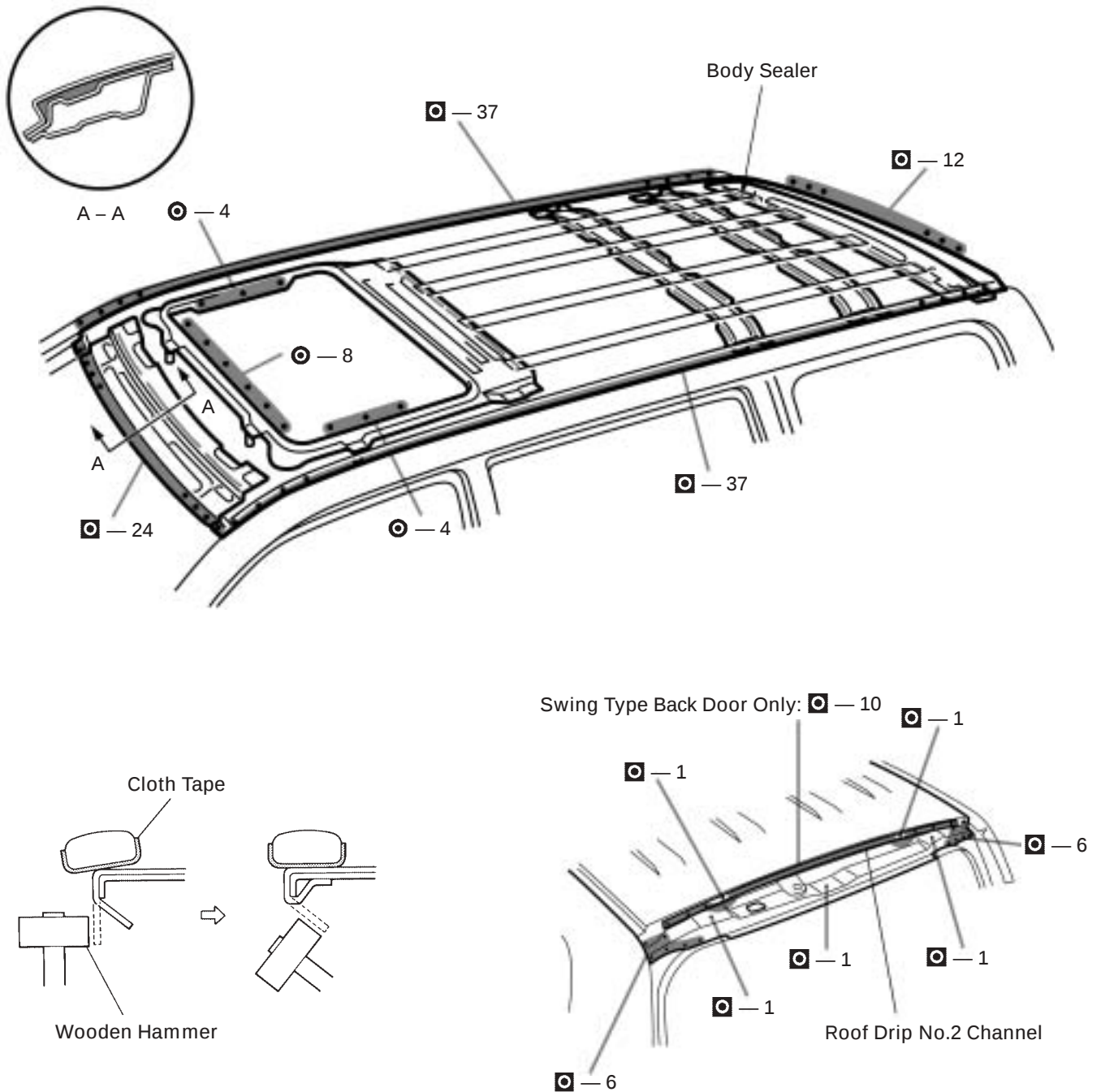
ROOF PANEL (ASSY): Moon Roof**REMOVAL**

[If reusing the roof panel reinforcement]



INSTALLATION

[Foamed Material
Application Area]



1. Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.

HINT:

- 1) Apply just enough sealer for the new parts to make contact.
- 2) For other sealing points, refer to Section AR.

2. Bend the flange hem with a wooden hammer and dolly.

HINT: Perform hemming three steps, being careful not to warp the panel.

3. After installing the new parts, apply foamed materials.