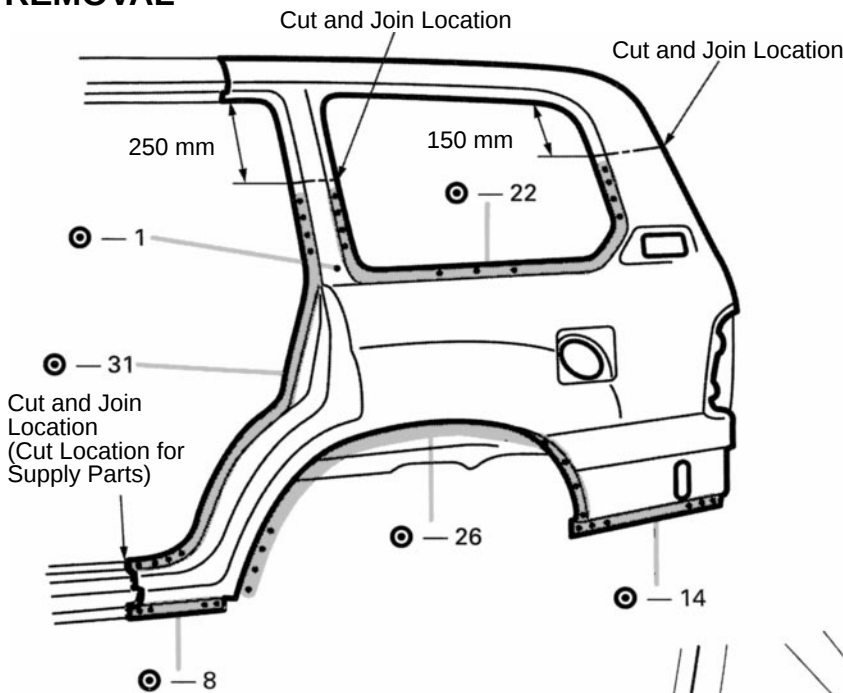
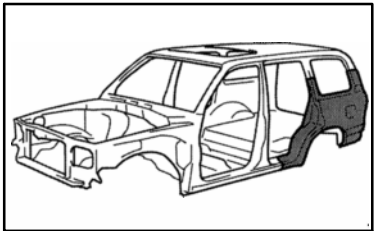
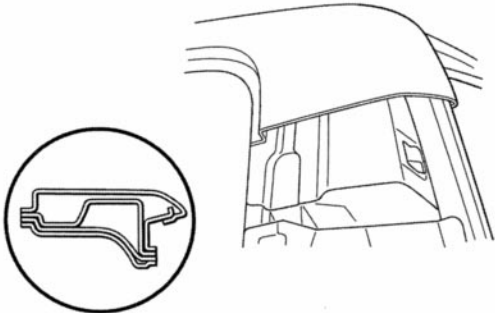


QUARTER PANEL (CUT)

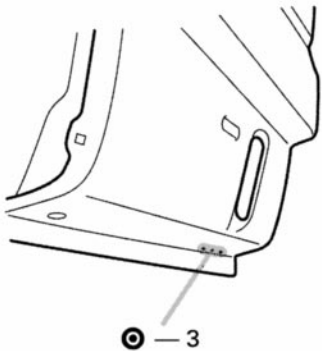
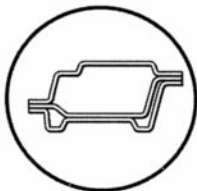
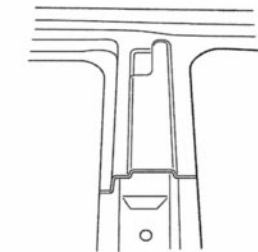
REMOVAL



[Cut and Join Location]



[Cut and Join Locations]



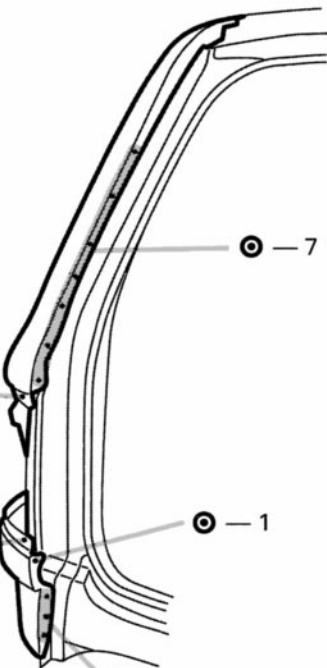
3

1

1

1

3

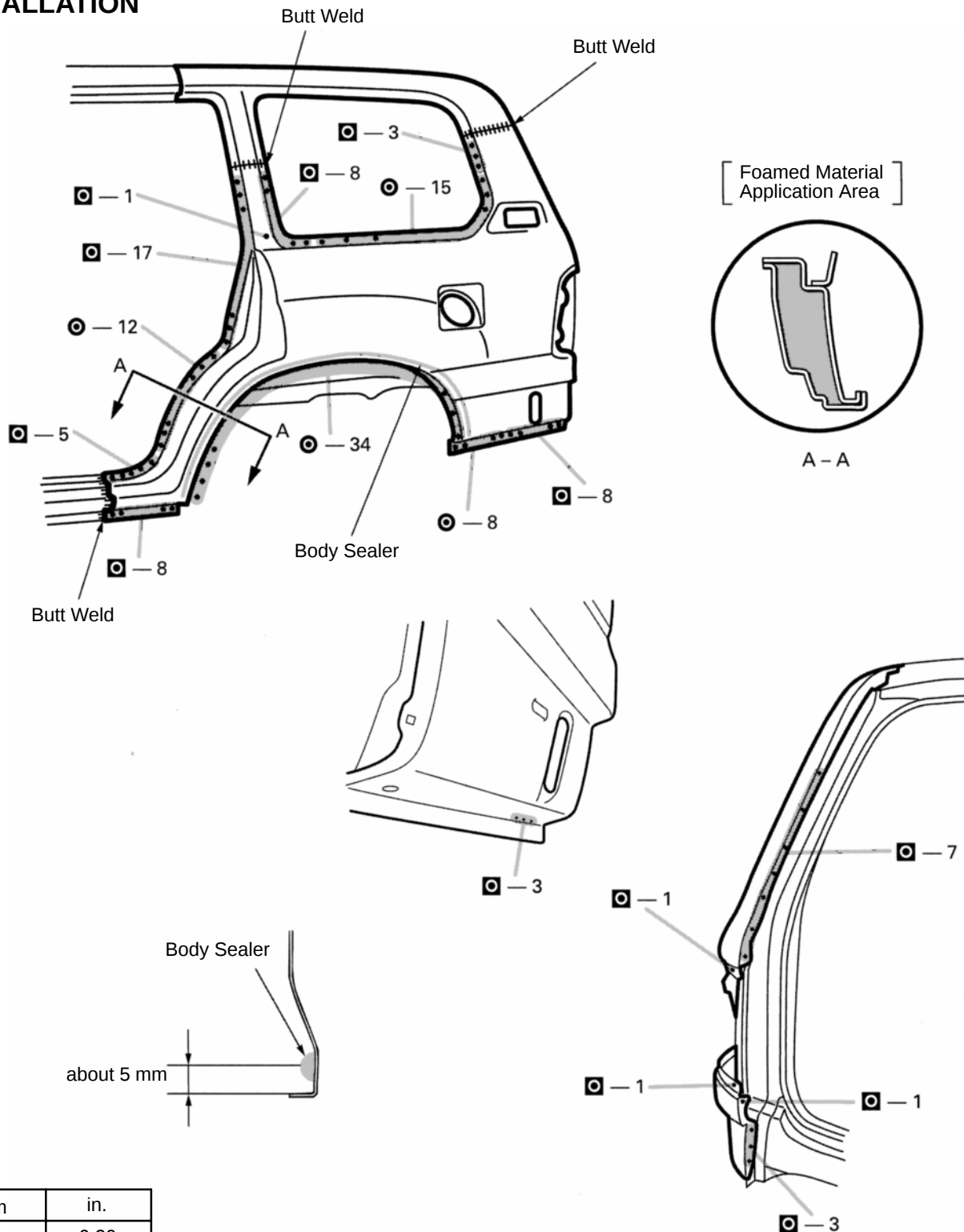


7

1. Cut and join the parts at the locations as shown above.

| mm  | in.  |
|-----|------|
| 150 | 5.91 |
| 260 | 9.84 |

## INSTALLATION



| mm | in.  |
|----|------|
| 5  | 0.20 |

- Before temporarily installing the new parts, apply body sealer to the wheel arch.
  - Temporarily install the new parts and check the fit of the rear door, back door, tail gate or back door and rear combination light.
  - After installing the new parts, apply foamed materials.
- HINT:**
- Apply body sealer about 5 mm (0.20 in.) from the flange, avoiding any oozing.
  - Apply sealer evenly, about 3 - 4 mm (0.12 - 0.16 in.) in diameter.
  - For other sealing points, refer to section AR.