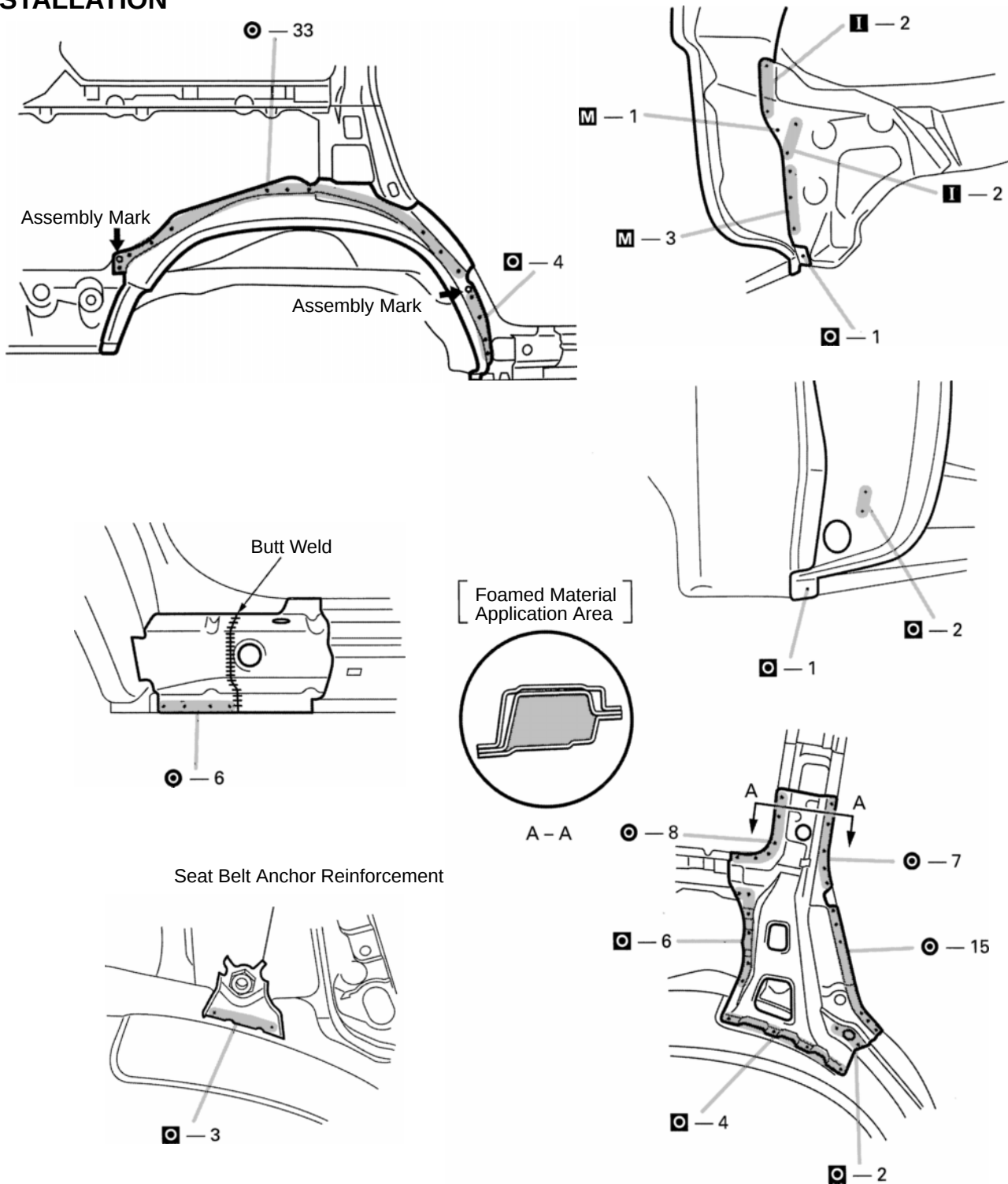


INSTALLATION



1. Determine the position of the new parts by the assembly marks of the inner and outer panels.
2. Before welding the new parts, temporarily install the quarter panel and check the fit.
3. After installing the new parts, apply foamed materials.