

## GENERAL INFORMATION

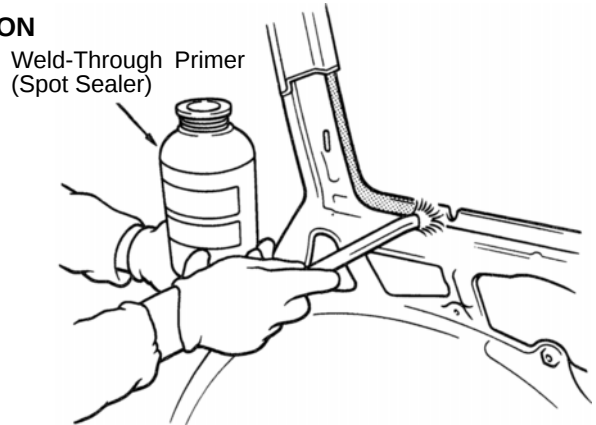
Anti-rust treatment is necessary before welding and before and after the painting process.

### ANTI-RUST TREATMENT BEFORE WELDING

#### 1. WELD-THROUGH PRIMER (SPOT SEALER) APPLICATION

For anti-corrosion measures, always apply the weld-through primer (spot sealer) to welding surfaces where the paint film has been removed.

*HINT: Apply the weld-through primer (spot sealer) so that it does not ooze out from the joining surfaces.*

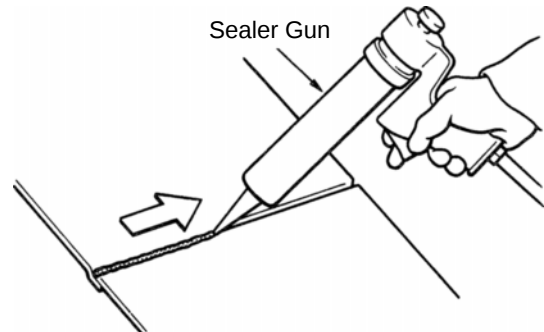


**WELD-THROUGH PRIMER (SPOT SEALER) APPLICATION**

### ANTI-RUST TREATMENT BEFORE PAINTING PROCESS

#### 1. BODY SEALER APPLICATION

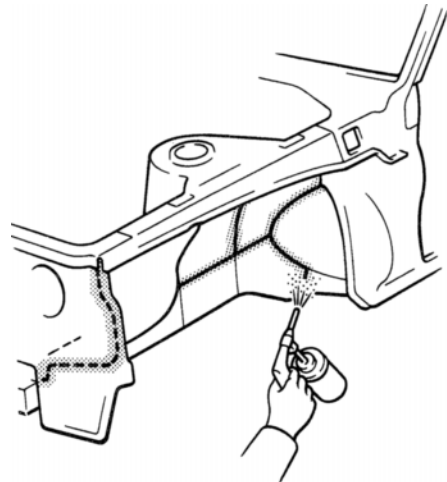
For water-proofing and anti-corrosion measures, always apply the body sealer to the body panel seams and hems of the doors, hoods, etc.



**BODY SEALER APPLICATION**

#### 2. UNDERCOAT APPLICATION

To prevent corrosion and protect the body from damage by flying stones, always apply sufficient undercoat to the bottom surface of the under body and inside of the wheel housings.

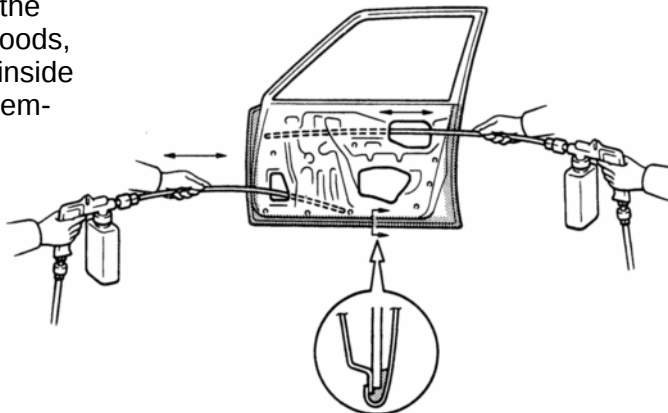


**UNDERCOAT APPLICATION**

## ANTI-RUST TREATMENT AFTER PAINTING PROCESS

### 1. ANTI-RUST AGENT (WAX) APPLICATION

To preserve impossible to paint areas from corrosion, always apply sufficient anti-rust agent (wax) to the inside of the hemming areas of the doors and hoods, and around the hinges, or the welded surfaces inside the boxed cross-section structure of the side member, body pillar, etc.



ANTI-RUST AGENT (WAX) APPLICATION

## REFERENCE: ANTI-RUST TREATMENT BY PAINTING

Painting prevents corrosion and protects the sheet metal from damage. In this section, anti-chipping paint only for anti-corrosion purpose is described.

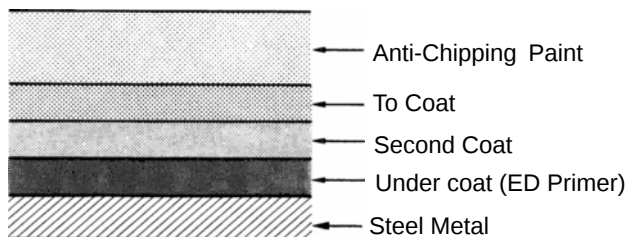
### 1. ANTI-CHIPPING PAINT

To prevent corrosion and protect the body from damage by flying stones, etc., apply anti-chipping paint to the rocker panel, wheel arch areas, valance panel, etc.

#### HINT:

Depending on the model or the application area, there are cases where the application of anti-chipping paint is necessary before the second coat or after the top coat.

- Apply the anti-chipping paint after the top coat.



- Apply the anti-chipping paint before the second coat.

