

EXHAUST GAS RECIRCULATION (EGR) SYSTEM (Europe) ON-VEHICLE INSPECTION

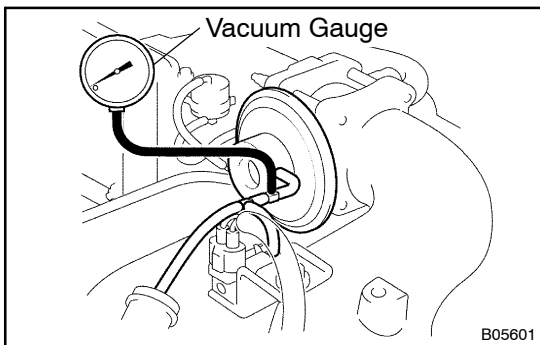
EC09F-01

HINT:

In a malfunction where the EGR system is always on, black smoke or white smoke may be output from the exhaust pipe. If this occurs, inspect the EGR system also.

NOTICE:

Always stop the engine when installing or removing the vacuum gauges, or removing the vacuum hoses.



1. INSTALL VACUUM GAUGE

Using a 3 way connector, connect a vacuum gauge to the hose between the EGR valve and E-VRV.

2. INSPECT SEATING OF EGR VALVE

Start the engine and check that the engine starts and run at idle.

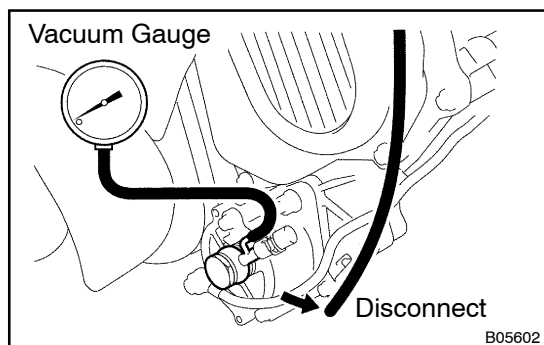
3. INSPECT COLD ENGINE CONDITION

- (a) The coolant temperature should be below 20°C (64°F).
- (b) Check that the vacuum gauge indicates 0 at idle.

4. INSPECT HOT ENGINE CONDITION

- (a) Warm up the engine, the coolant temperature should be above 70°C (104°F) and below 96°C (205°F).
- (b) Check that the vacuum gauge indicates about more than 28.0 kPa (210 mmHg, 8.3 in.Hg) at idle.
- (c) Check that the vacuum gauge indicator increases about more than 28.0 kPa (210 mm Hg, 8.3 in.Hg) at 1,500 rpm.
- (d) When the accelerator pedal is quickly depress to the full open, check that the vacuum gauge indicator drops momentarily.
- (e) Keep the engine speed at more than 4,000 rpm.
- (f) Check that the vacuum gauge indicates 0.
- (g) When the accelerator pedal is released, check that the vacuum gauge indicator drops momentarily while the engine speed decreases from more than 4,000 rpm to idle.

5. REMOVE VACUUM GAUGE



6. CHECK OUTPUT VACUUM WITH VACUUM GAUGE

- (a) Connect a vacuum gauge to the output pipe.
- (b) Warm up the engine and check that the vacuum gauge indicates above 86.7 kPa (650 mmHg, 25.59 in.Hg).

If a problem is found, repair the vacuum pump.