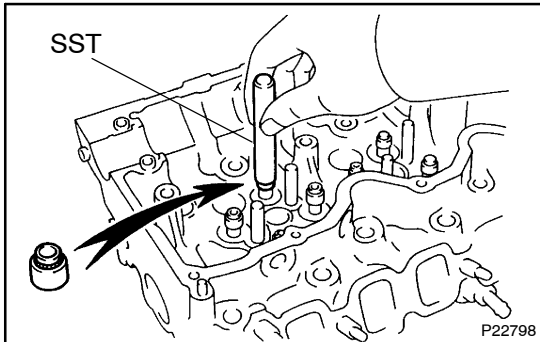


REASSEMBLY

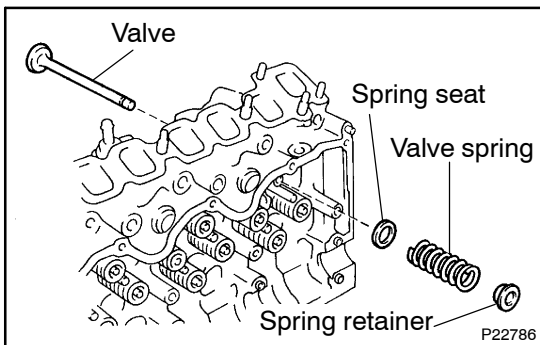
HINT:

- Thoroughly clean all parts to be assembled.
- Before installing the parts, apply new engine oil to all sliding and rotating surfaces.
- Replace all gaskets and oil seals with new ones,

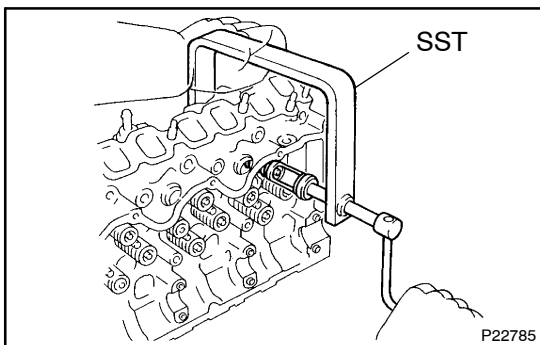


1. INSTALL VALVES

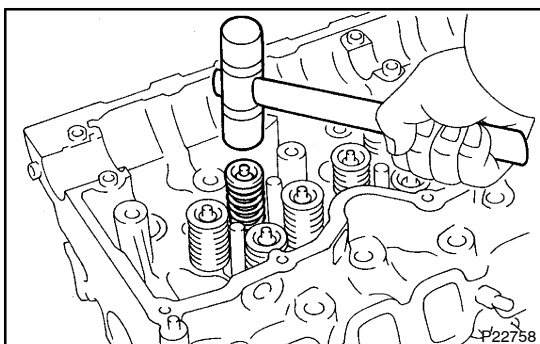
- (a) Using SST, push in a new oil seal.
SST 09201-41020



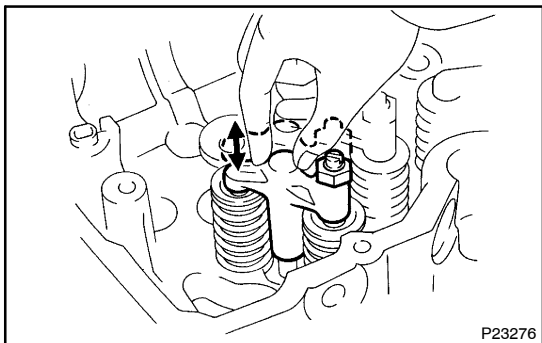
- (b) Install these parts:
- (1) Valve
 - (2) Spring seat
 - (3) Valve spring
 - (4) Spring retainer



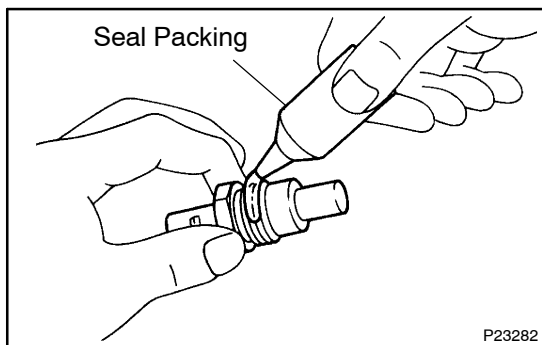
- (c) Using SST, compress the valve spring and place the 2 keepers around the valve stem.
SST 09202-70020 (09202-00010)



- (d) Using a plastic-faced hammer, lightly tap the valve stem tip to assure a proper fit.

**2. INSTALL VALVE BRIDGES**

- (a) Install the valve bridge.
- (b) Check that the valve bridge rotates smoothly.

**3. INSTALL WATER SENDER GAUGE**

- (a) Apply seal packing to 2 or 3 threads.
Seal packing: Part No. 08826-00100 or equivalent
- (b) Install the sender gauge.