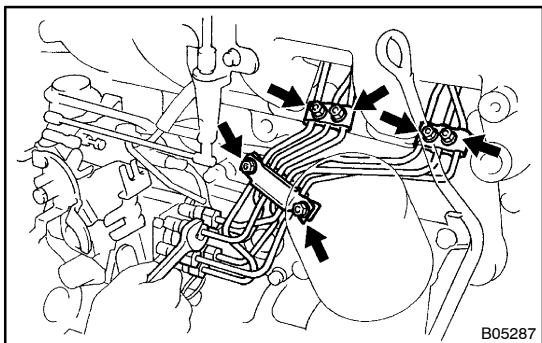


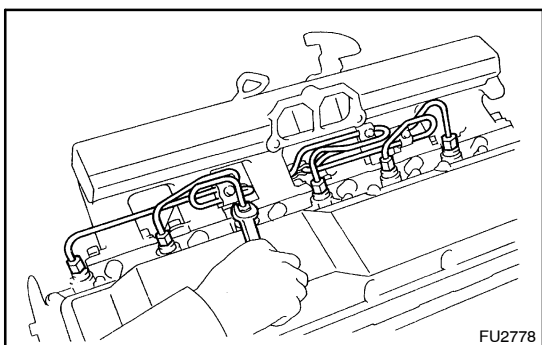
REMOVAL

1. REMOVE INTAKE PIPE (See page EM-48)

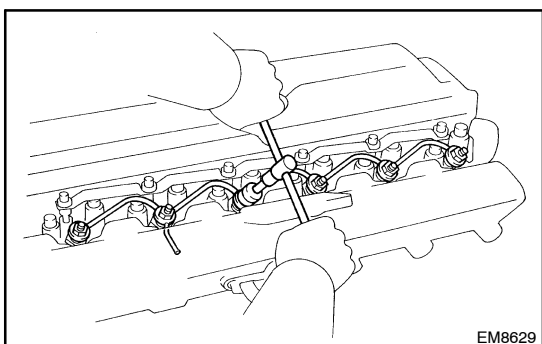


2. REMOVE INJECTION PIPES

- (a) Remove the 4 nuts and 2 clamps from the intake manifold.
- (b) Remove the 2 nuts and 2 clamps.
- (c) Loosen the 6 union nuts of the injection pipes from the injection pump.

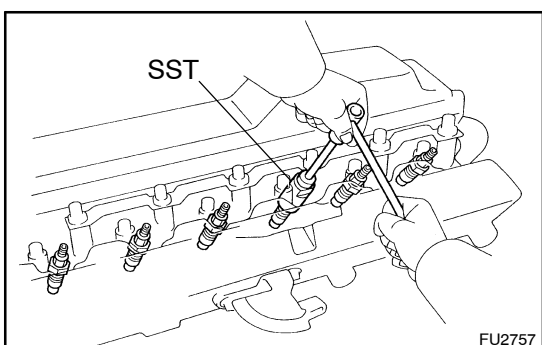


- (d) Loosen the 6 union nuts of the injection pipes from the injection nozzles.
- (e) Remove the 6 injection pipes.
- (f) Remove the 2 injection pipe clamps.



3. REMOVE NOZZLE LEAKAGE PIPE

- (a) Disconnect the fuel return hose from the nozzle leakage pipe.
- (b) Remove the 6 nuts, nozzle leakage pipe and 6 gaskets.



4. REMOVE INJECTION NOZZLES

Using SST, remove the 6 injection nozzles, 6 seats and 6 gaskets.

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HINT:

Arrange the injection nozzles in correct order.