

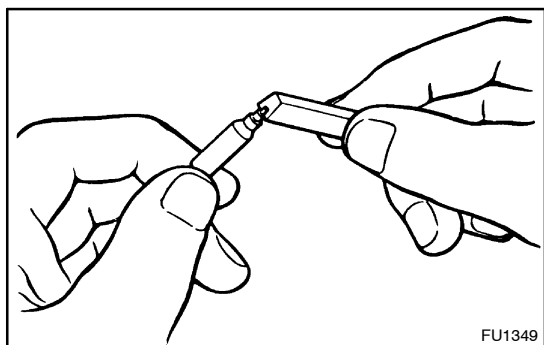
INSPECTION

1. NOZZLE CLEANING

- (a) To wash the nozzles, use a wooden stick and brass brush. Wash them in clean diesel fuel.

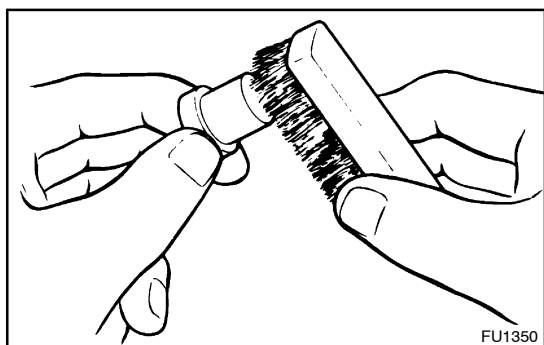
HINT:

Do not touch the nozzle mating surface with your fingers.



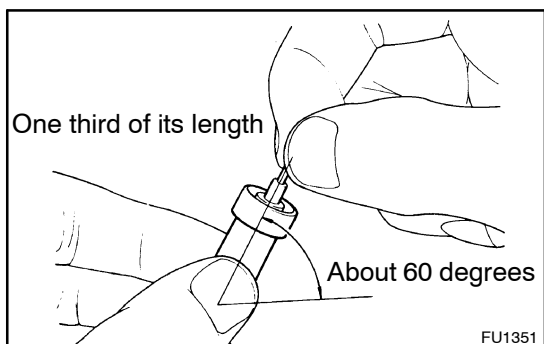
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- (b) Using a wooden stick, remove the carbon adhering to the nozzle needle tip.



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- (c) Using a brass brush, remove the carbon from the exterior of the nozzle body (except lapped surface).
 (d) Check the seat of the nozzle body for burns or corrosion.
 (e) Check the nozzle needle tip for damage or corrosion.
 If any of these conditions are present, replace the nozzle assembly.



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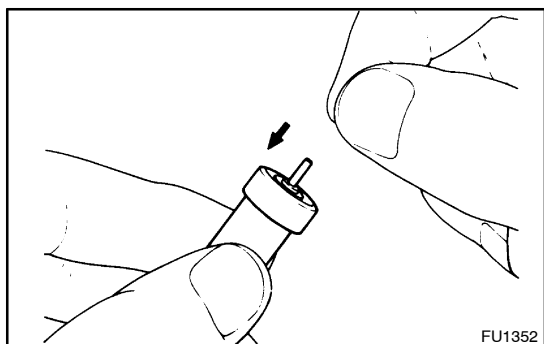
2. INSPECT NOZZLE ASSEMBLY

- (a) Wash the nozzle in clean diesel fuel.

HINT:

Do not touch the nozzle mating surface with your fingers.

- (b) Tilt the nozzle body about 60 degrees and pull the needle out about one third of its length.



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- (c) When released, the needle should sink down into the body vent smoothly by its own weight.
 (d) Repeat this test, rotating the needle slightly each time.
 If the needle does not sink freely, replace the nozzle assembly.