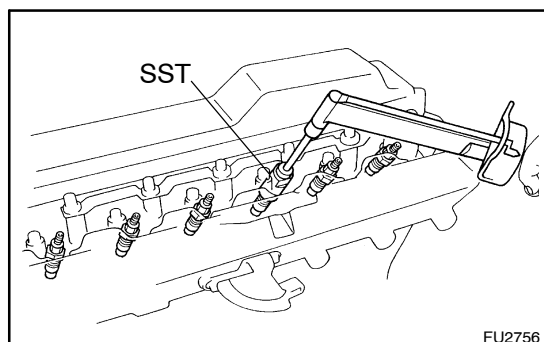




INSTALLATION

1. INSTALL INJECTION NOZZLES

- Place 6 new gaskets and the 6 nozzle seats into the injection nozzle holes of the cylinder head.
- Using SST, install the 6 injection nozzles.
SST 09268-64010 (09268-64020)

Torque: 63.7 N·m (650 kgf·cm, 47 ft·lbf)

HINT:

Australia A/T:

Install the injection nozzle either with the combination (A) or (B).

(A)

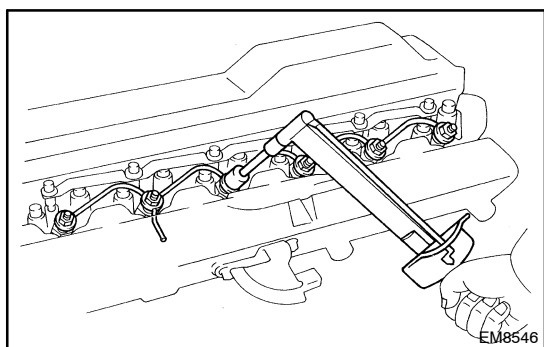
Cylinder	Indication ring
1, 2 and 3	White
4, 5 and 6	Brown

(B)

Cylinder	Indication ring
1, 2 and 3	Brown
4, 5 and 6	White

NOTICE:

Over torquing could cause nozzle deformation and needle adhesion or other defects.

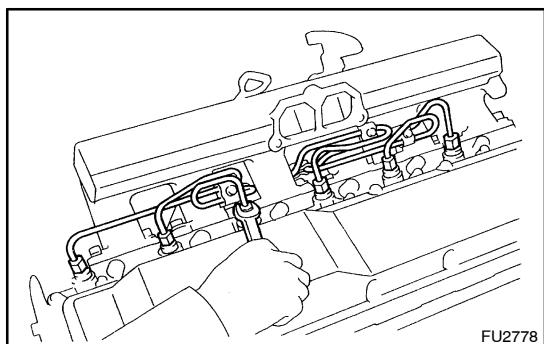


2. INSTALL NOZZLE LEAKAGE PIPE

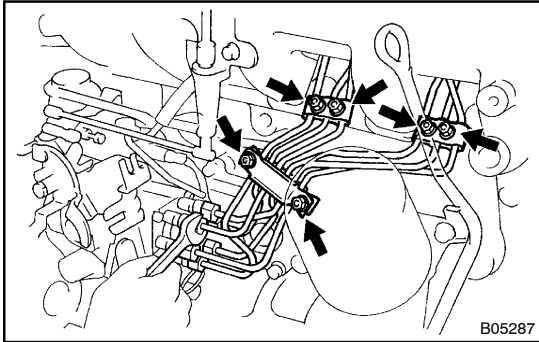
- Install 6 new gaskets and the leakage pipe with the 6 nuts.
Torque: 29.4 N·m (300 kgf·cm, 22 ft·lbf)
- Connect the fuel return hose to the leakage pipe.

3. INSTALL INJECTION PIPES

- Place the 2 injection pipe clamps on the intake manifold.
- Attach the 6 injection pipes to the injection nozzles and injection pump.



- Tighten the 6 union nuts to the injection nozzle.
Torque: 14.7 N·m (150 kgf·cm, 11 ft·lbf)



- (d) Tighten the 6 union nuts to the injection pump.
Torque: 14.7 N·m (150 kgf·cm, 11 ft·lbf)
 - (e) install the 2 clamps with the 2 nuts
Torque: 6.4 N·m (65 kgf·cm, 1 in·lbf)
 - (f) install the 2 clamps with the 4 nuts
Torque: 6.4 N·m (65 kgf·cm, 1 in·lbf)
4. **INSTALL INTAKE PIPE (See page EM-66)**
5. **START ENGINE AND CHECK FOR FUEL LEAKAGE**