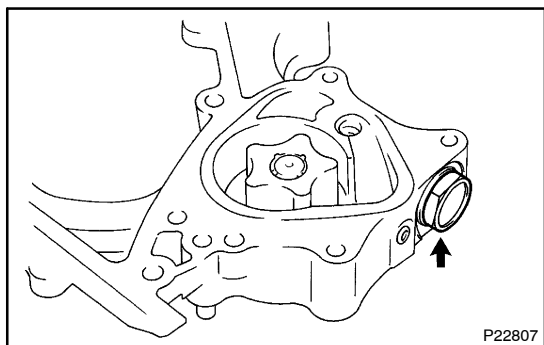


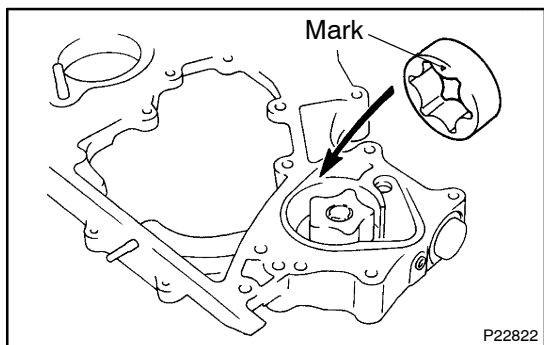


## REASSEMBLY

### 1. INSTALL RELIEF VALVE

- (a) Insert the relief valve and spring into the installation hole of the timing gear case.
- (b) Install a new gasket and the plug.

**Torque: 42 N·m (425 kgf·cm, 31 ft·lbf)**



### 2. INSTALL DRIVEN ROTOR

Place the driven rotor into the timing gear case with the marks facing the timing gear case side.