

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
EGR pipe x Exhaust manifold	1HD-FTE	39.2	400	29
Exhaust manifold x Cylinder head		41.7	425	31
EGR pipe x Intake pipe assembly	1HD-FTE	19.6	200	14
Turbocharger x Exhaust manifold		52	530	38
Turbo oil pipe x Turbocharger		18.1	185	13
No.1 turbo water pipe x Turbocharger		7.8	8	69 in.·lbf
Turbo outlet elbow x Turbocharger		52	530	38
Compressor inlet elbow x Turbocharger	1HD-FTE	19.6	200	14