

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Terminal 30 nut, Terminal C nut x Terminal bolt		17	170	13
End cover x Magnetic switch housing	1.4 kW type	2.5	25	22 in.·lbf
	2.0 kW type	3.6	37	32 in.·lbf
End cover x Brush holder	1.4 kW type	1.5	15	13 in.·lbf
	2.0 kW type	3.8	39	35 in.·lbf
Starter hosing x Magnetic switch	1.4 kW type	5.9	60	52 in.·lbf
	2.0 kW type	9.3	95	82 in.·lbf
End cover with field frame x Magnetic switch	1.4 kW type	5.9	60	52 in.·lbf
	2.0 kW type	9.3	95	82 in.·lbf
Lead wire of field coil x Terminal C		5.9	60	52 in.·lbf
Wire clamp, Starter wire x Starter		9.81	100	87 in.·lbf
Starter x Cylinder block		39	400	29