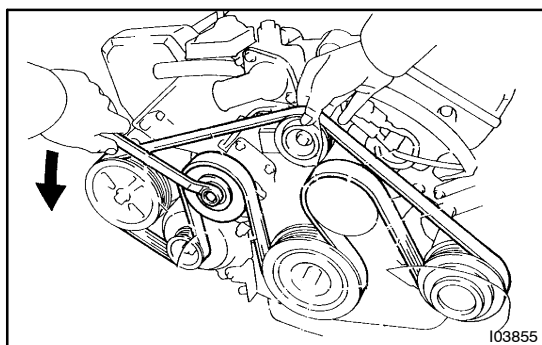
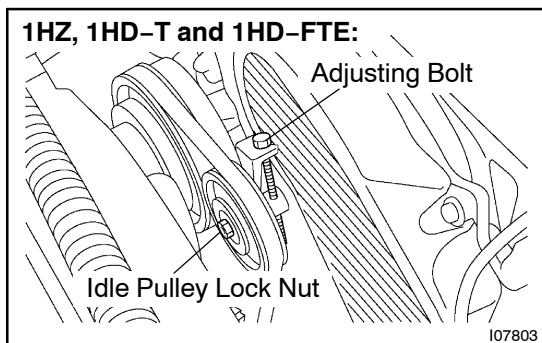
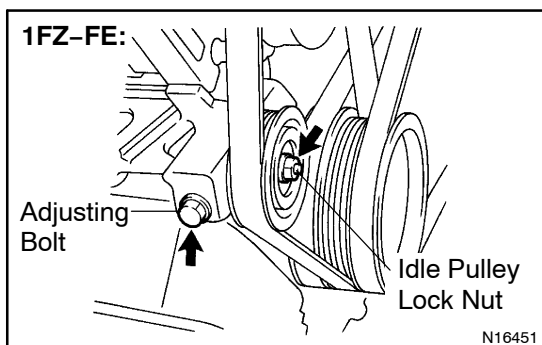




INSTALLATION

1. Except 2UZ-FE Engine:

INSTALL DRIVE BELT

- Tighten the idle pulley lock nut temporarily.
- Install drive belt.
- Using an adjusting bolt, adjust drive belt tension.

Drive belt tension:

1FZ-FE Engine:

New belt: 373 – 608 N (38 – 62 kgf)

Used belt: 196 – 392 N (20 – 40 kgf)

1HZ and 1HD-T Engine:

New belt: 373 – 608 N (38 – 62 kgf)

Used belt: 196 – 392 N (20 – 40 kgf)

1HD-FTE Engine:

New belt: 520 – 755 N (53 – 77 kgf)

Used belt: 196 – 392 N (20 – 40 kgf)

- Tighten the idle pulley lock nut.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

2. 2UZ-FE Engine:

INSTALL DRIVE BELT

Turn the drive belt tensioner counterclockwise then install the drive belt.