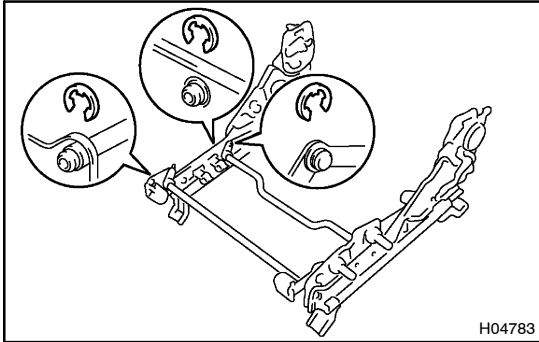




REASSEMBLY

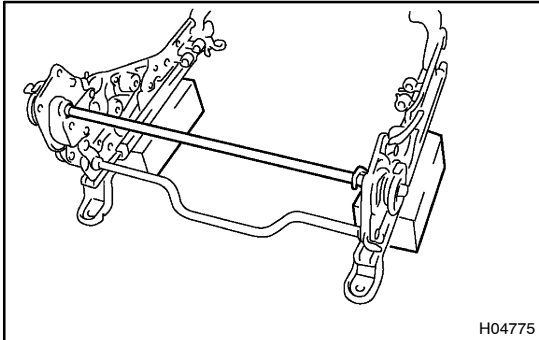
1. Vertical Adjuster Type:

INSTALL INNER SEAT ADJUSTER

Install the inner seat adjuster with 3 E-rings.

2. INSTALL RECLINING CONNECTING PIPE

- (a) Adjust the reclining lock positions of the seat adjuster.
- (b) Slide the seat adjusters to the most front position.



- (c) Place the adjusters on a spacer to adjust the seat rail in parallel and install the connecting pipe.

HINT:

When installing the connecting pipe with raising up the adjusters, the lock positions adjusted in 2 (a) step slip off then lock error occur.

3. INSTALL REAR SEAT TRACK RETAINER

Install the rear seat track retainer with 4 bolts.

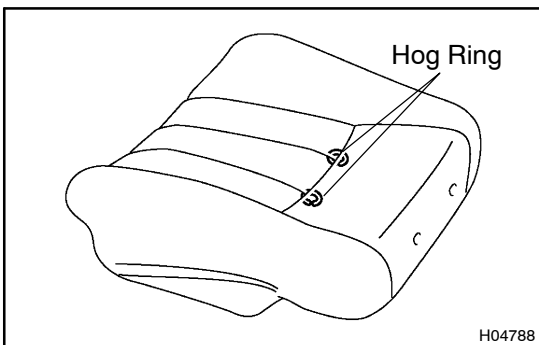
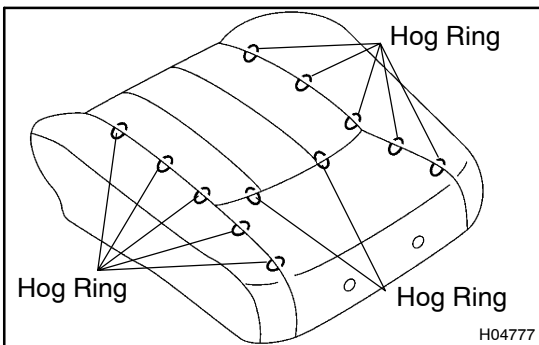
Torque: 20 N·m (200 kgf·cm, 14 in.·lbf)

4. INSTALL RECLINING ADJUSTER INSIDE COVER

5. w/ Seatback Board:

INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.



6. w/o Seatback Board:

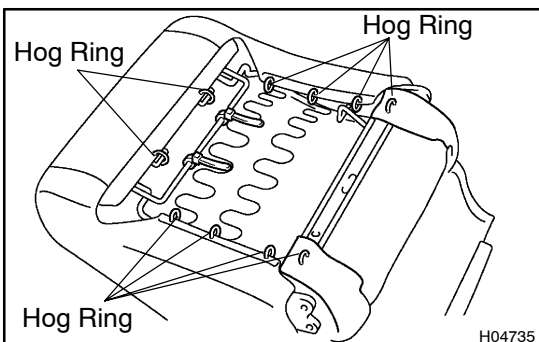
INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.

7. w/ Lumber Support:

INSTALL LUMBER SUPPORT

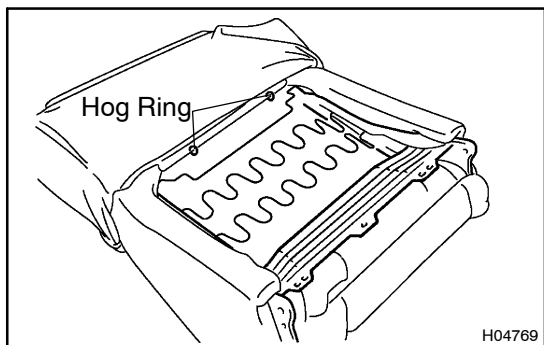
Install the lumber support with 2 bolts to seatback frame.



8. w/ Seatback Board:

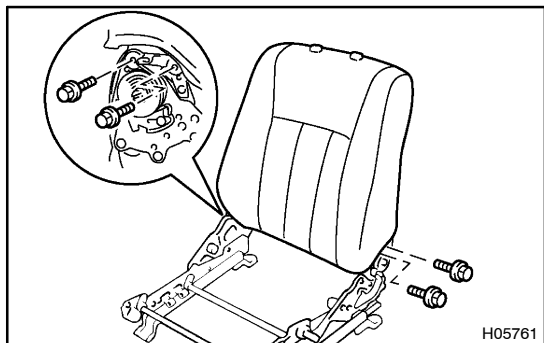
INSTALL SEATBACK FRAME

- (a) Install the seatback frame with new hog rings.
- (b) Install the headrest supports.



**9. w/o Seatback Board:
INSTALL SEATBACK FRAME**

- (a) Install the seatback frame with new hog rings.
- (b) Install the headrest supports.

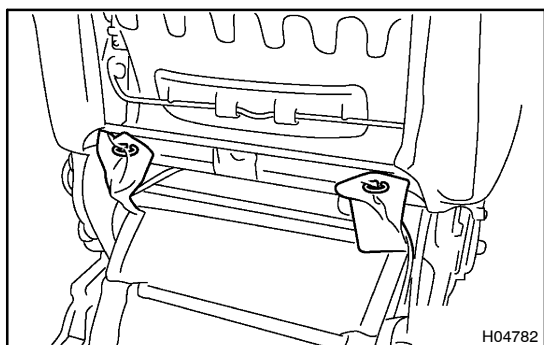


**10. w/ Seatback Board:
INSTALL SEATBACK ASSEMBLY**

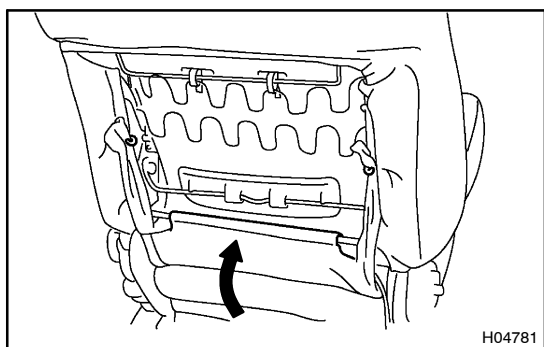
- (a) Install the seatback assembly with 4 bolts.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

HINT:

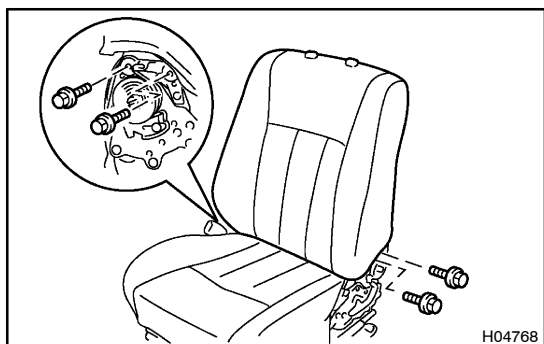
Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.



- (b) Install new hog rings.



- (c) Hang the hook.

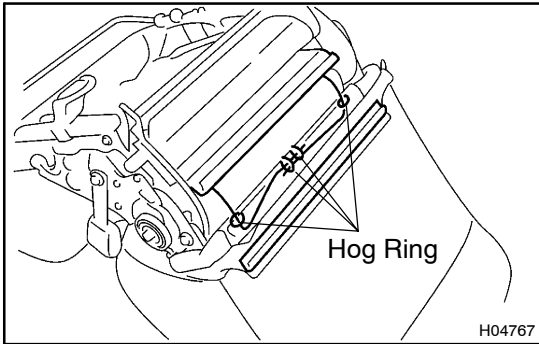


**11. w/o Seatback Board:
INSTALL SEATBACK ASSEMBLY**

- (a) Install the seatback assembly with 4 bolts.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

HINT:

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.

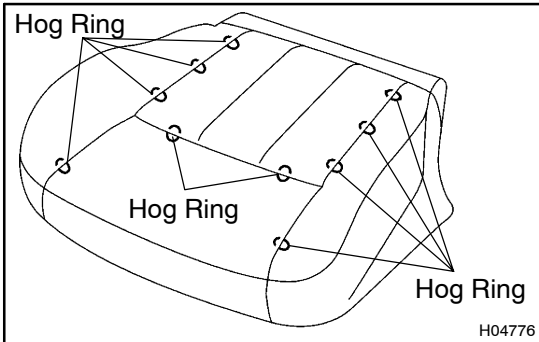


- (b) Install new hog rings.
- (c) Hang the hook.

12. INSTALL FRONT SEAT INNER BELT

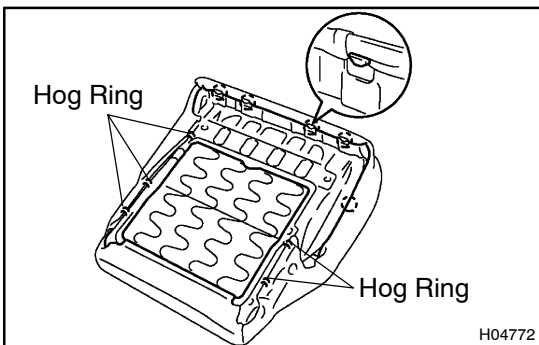
Install the front seat inner belt with wave washer and bolt.

Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)



13. INSTALL SEAT CUSHION COVER

Install the seat cushion cover with new hog rings to the seat cushion pad.



14. INSTALL SEAT CUSHION FRAME

- (a) Install the seat cushion frame with new hog rings to the seat cushion cover with pad.
- (b) Hang the hook on the seat cushion frame.

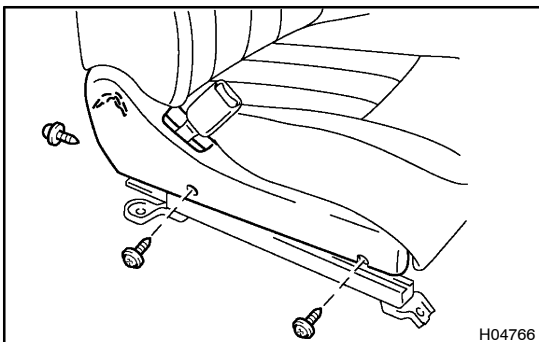
15. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with 4 bolts to the seat adjuster.

HINT:

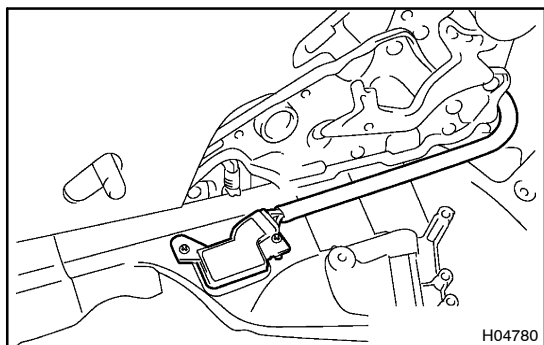
Tighten the 4 bolts temporarily, then from the bolts on the rear side tighten them completely.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

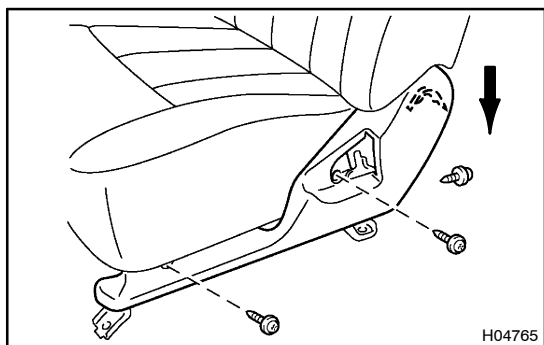


16. INSTALL SEAT CUSHION INNER SHIELD

Install the seat cushion inner shield with 3 screws as shown in the illustration.

**17. w/ Lumbar Support:****INSTALL SEAT CUSHION OUTER SHIELD**

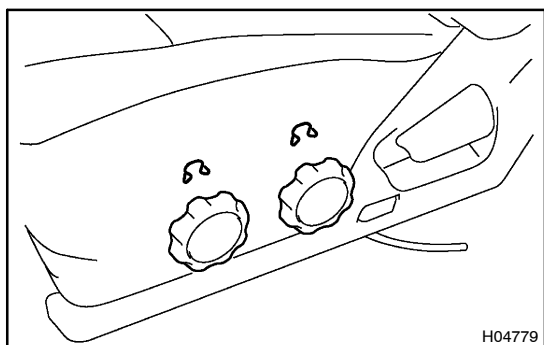
- (a) Install the lumbar support switch with 2 screws.
- (b) Connect the connector.
- (c) Install the seat cushion outer shield with 3 screws.

**18. w/o Lumbar Support:****INSTALL SEAT CUSHION OUTER SHIELD**

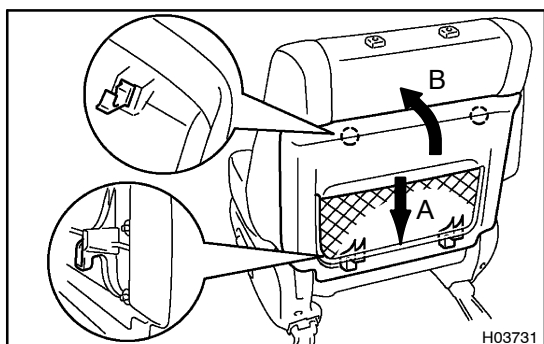
Install the seat cushion outer shield with 3 screws as shown in the illustration.

19. INSTALL THESE PARTS:

- (a) Reclining adjuster release handle
- (b) Headrest
- (c) Seat track adjuster handle

**20. Vertical Adjuster Type:****INSTALL VERTICAL SEAT ADJUSTER KNOB**

Install the vertical seat adjuster knobs with snap rings.

**21. w/ Seatback Board:****INSTALL SEATBACK BOARD**

Install the seatback board as shown in the illustration.

HINT:

Install the seatback board in order A, B as shown in the illustration.