

REASSEMBLY

1. INSTALL REAR SEAT TRACK RETAINER

Install the rear seat track retainer with 4 bolts.

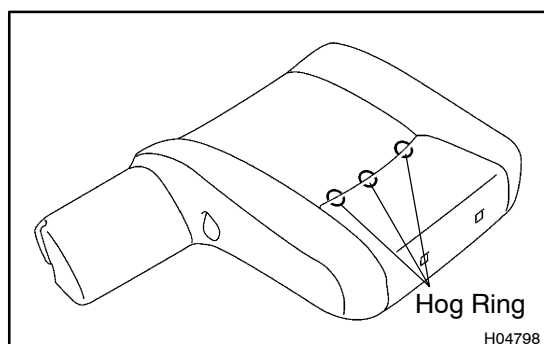
Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)

2. INSTALL RH RECLINING ADJUSTER INNER COVER

3. REMOVE RECLINING CONNECTING PIPE

- Adjust the reclining lock positions of the seat adjuster and reclining adjuster.
- Install the reclining connecting pipe.
- Tighten the 2 bolts of LH reclining adjuster completely.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

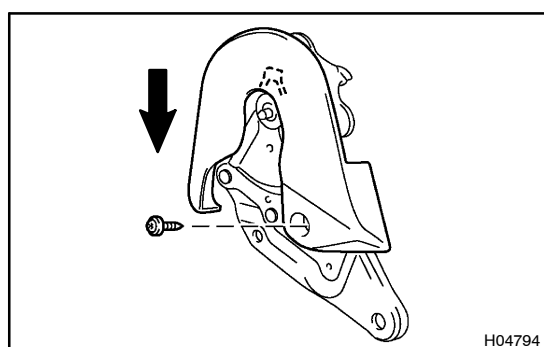


4. INSTALL SEATBACK COVER

Install the seatback cover with new hog rings to the seatback pad.

5. INSTALL SEATBACK FRAME

- Install the seatback frame with new hog rings.
- Install the headrest supports.



6. INSTALL LH RECLINING ADJUSTER INNER COVER

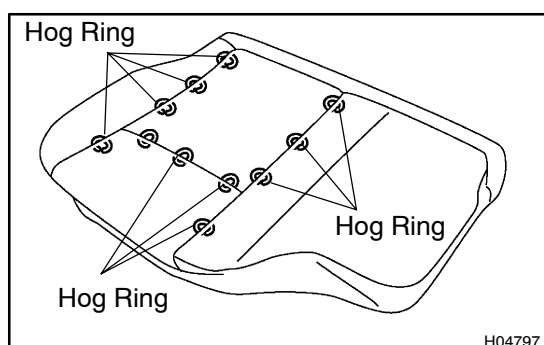
Install the LH reclining adjuster inner cover with screw.

7. INSTALL LH RECLINING ADJUSTER

Install the LH reclining adjuster with 2 bolts.

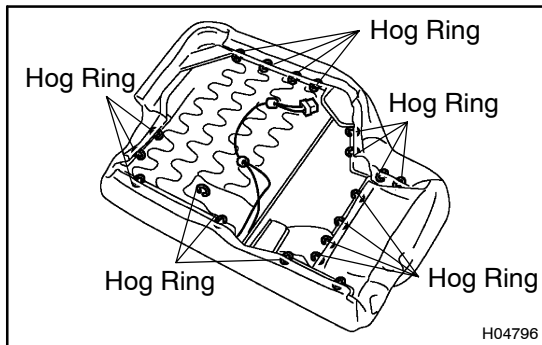
HINT:

Tighten the 2 bolts temporarily.

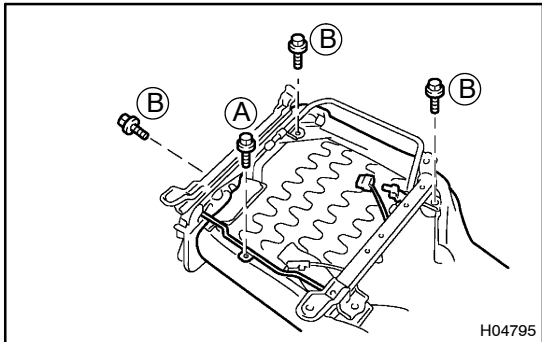


8. INSTALL SEAT CUSHION COVER

Install the seat cushion cover with new hog rings to the seat cushion pad.

**9. INSTALL SEAT CUSHION FRAME**

- (a) Install the seat cushion frame with new hog rings to the seat cushion cover with pad.
- (b) Install the 2 clamp with wire harness.

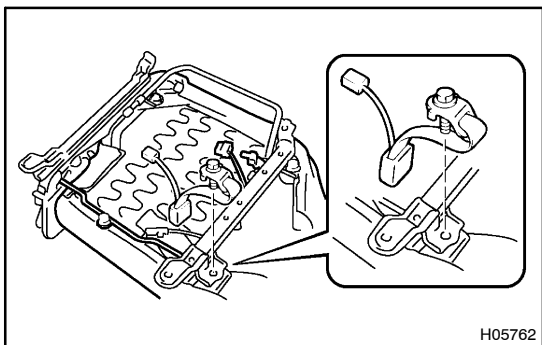
**10. INSTALL SEAT CUSHION ASSEMBLY**

Install the seat cushion assembly with 4 bolts to the seat adjuster.

Torque:

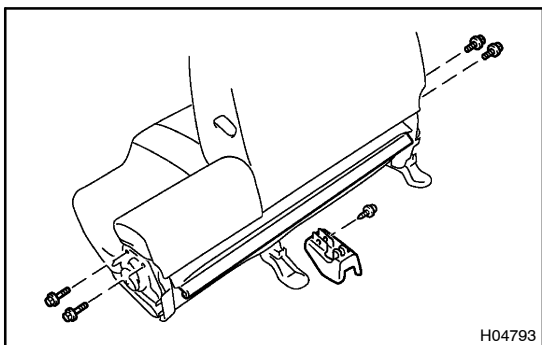
A bolt: 20 N·m (200 kgf·cm, 14 ft·lbf)

B bolt: 21 N·m (210 kgf·cm, 15 ft·lbf)

**11. INSTALL FRONT SEAT CENTER BELT**

Install the front seat center belt.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

**12. INSTALL SEATBACK ASSEMBLY**

- (a) Install the seat track upper resr cover with screw.
- (b) Install the seatback assembly with 4 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

HINT:

Tighten the 4 bolts temporarily, then from the bolt on the front right side tighten them completely.

- (c) Hang the hook.

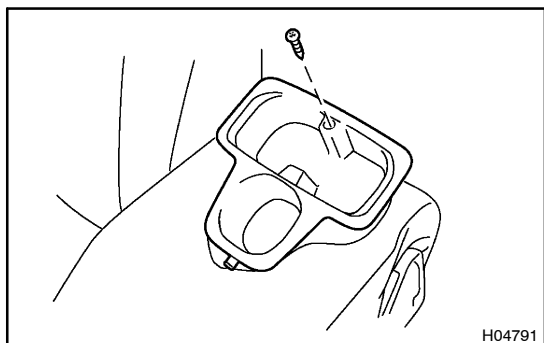
13. INSTALL THESE PARTS:

- (a) Center armrest

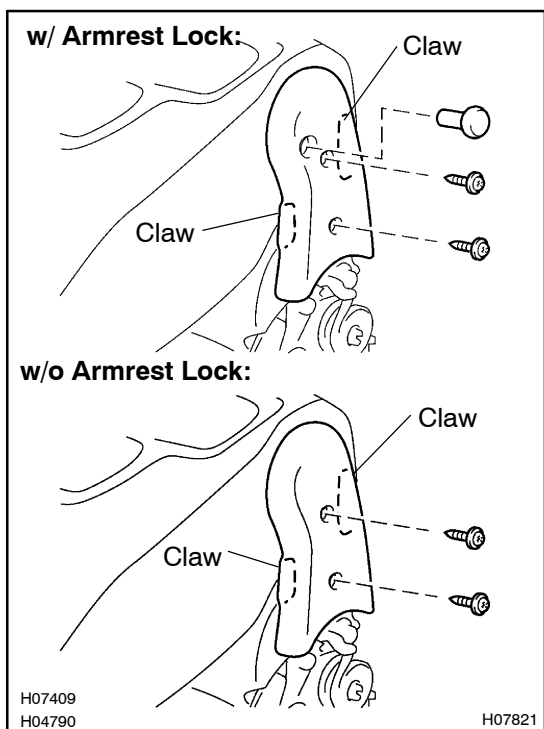
Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)

- (b) Center armrest hinge

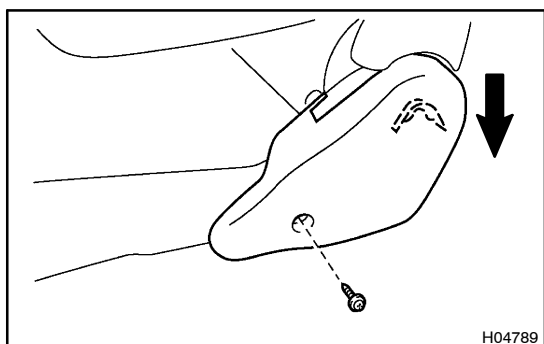
Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)

**14. INSTALL CUP HOLDER**

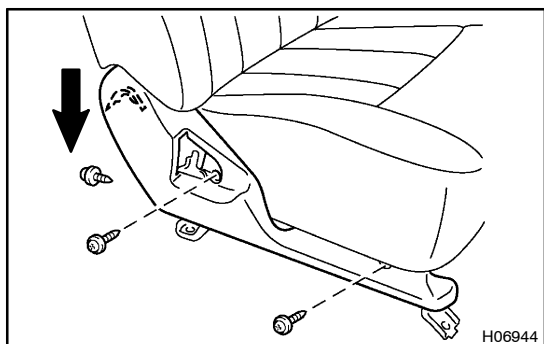
Install the cup holder with screw as shown in the illustration.

**15. INSTALL CENTER ARMREST HINGE COVER**

- (a) Install the center armrest hinge cover with 2 screws.
- (b) w/ Armrest Lock:
Install the armrest lock release knob.

**16. INSTALL SEAT CUSHION INNER SHIELD**

Install the seat cushion inner shield with screws as shown in the illustration.

**17. INSTALL SEAT CUSHION OUTER SHIELD**

Install the seat cushion outer shield with 3 screws as shown in the illustration.

18. INSTALL THESE PARTS:

- (a) Reclining adjuster release handle
- (b) Headrest
- (c) Seat track adjusting handle