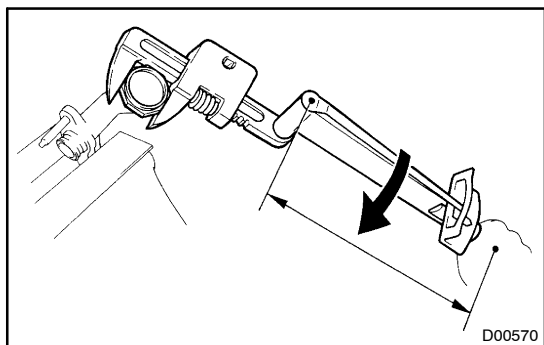




REASSEMBLY

1. 1FZ-FE, 2UZ-FE, 1HZ Engine: INSTALL CLUTCH ACCUMULATOR

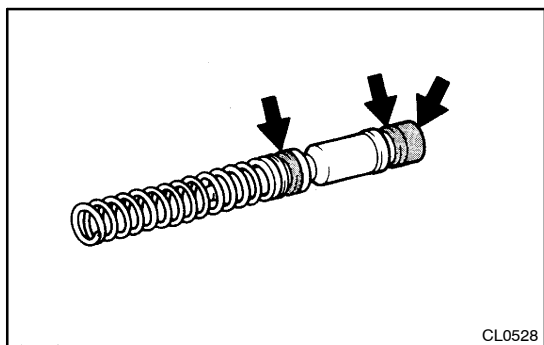
Using SST, install the accumulator with a new gasket.

SST 09922-10010

Torque: 32 N·m (330 kgf·cm, 24 ft·lbf)

HINT:

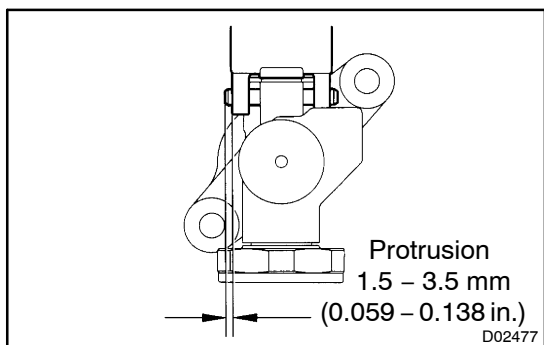
Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).



2. COAT PARTS WITH LITHIUM SOAP BASE GLYCOL GREASE, AS SHOWN

3. INSERT PISTON AND SPRING INTO CYLINDER

4. INSTALL PUSH ROD ASSEMBLY WITH SNAP RING



5. INSTALL RESERVOIR TANK

- (a) Install the reservoir tank and a new grommet.
- (b) Using a pin punch and hammer, drive in the slotted spring pin.