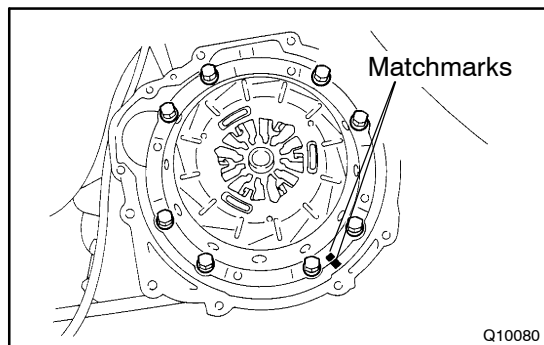




REMOVAL

1. REMOVE TRANSMISSION FROM ENGINE

(H151F M/T: [See page MT-4, MT-11](#))

(R151F M/T: [See page MT-3](#))

2. REMOVE CLUTCH COVER AND DISC

- Place matchmarks on the flywheel and clutch cover.
- Loosen each set bolt one turn at a time until spring tension is released.
- Remove the set bolts, and pull off the clutch cover with the clutch disc.

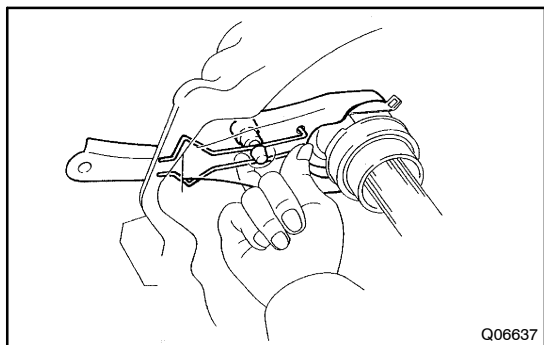
NOTICE:

1FZ-FE, 2UZ-FE Engine:

- When replacing the clutch disc, also replace the clutch cover.
- Do not drop the clutch disc.

1HZ, 1HD-T, 1HD-FTE Engine:

- Do not drop the clutch disc.



3. REMOVE BOOT, RELEASE BEARING AND FORK FROM TRANSMISSION

Remove the boot and release bearing together with the fork and then separate them.