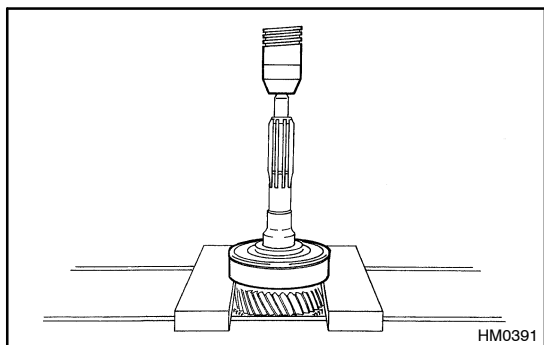
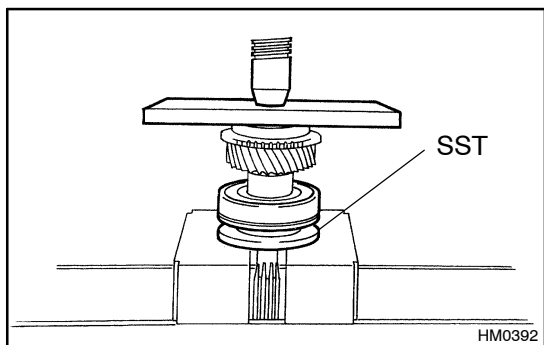




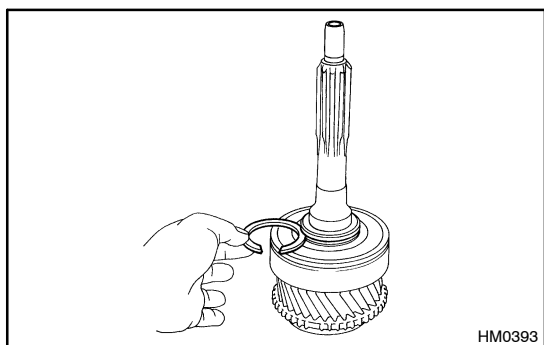
REPLACEMENT

IF NECESSARY, REPLACE INPUT SHAFT BEARING

- (a) Remove the 12-needle roller bearing.
- (b) Using a snap ring expander, remove the snap ring.
- (c) Using a press, remove the bearing.



- (d) Using SST and a press, install a new bearing.
SST 09316-20011



- (e) Select a snap ring that allows the minimum axial play.

Mark	Thickness mm (in.)
A	2.50 – 2.55 (0.0984 – 0.1004)
B	2.55 – 2.60 (0.1004 – 0.1024)
C	2.60 – 2.65 (0.1024 – 0.1044)
D	2.65 – 2.70 (0.1044 – 0.1063)
E	2.70 – 2.75 (0.1063 – 0.1083)
F	2.75 – 2.80 (0.1083 – 0.1102)

- (f) Using a snap ring expander, install the snap ring.
- (g) Install the 12-needle roller bearing.

HINT:

Apply MP grease to the 12-needle roller bearing and install it into the input shaft.