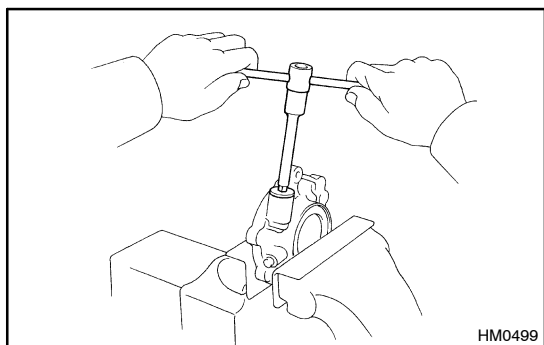


DISASSEMBLY

1. REMOVE OIL SEAL
2. REMOVE OIL PUMP DRIVE ROTOR
3. REMOVE OIL PUMP DRIVEN ROTOR
4. REMOVE O-RING



5. REMOVE STRAIGHT SCREW PLUG, SPRING, BALL, VALVE SEAT AND O-RING
 - (a) Using a hexagon wrench, remove the screw plug.
 - (b) Using a magnetic finger, remove the spring, ball and valve seat.
 - (c) Remove the O-ring from the valve seat.