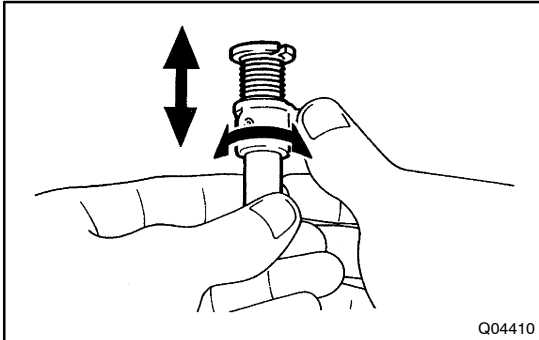


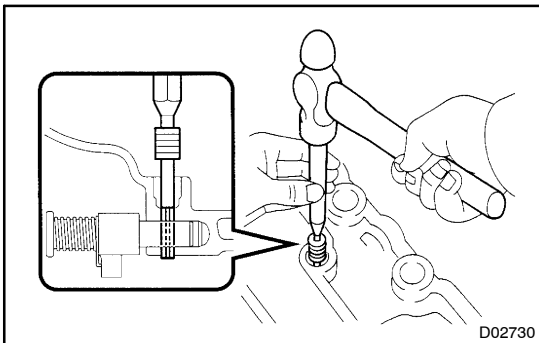
REPLACEMENT

1. IF NECESSARY, REPLACE REVERSE RESTRICT PIN

- (a) Remove the reverse restrict pin.
 - (1) Using a torx socket wrench (T40), remove the screw plug.
 - (2) Using a pin punch and hammer, drive out the slotted spring pin.
 - (3) Remove the reverse restrict pin.



- (b) Inspect the reverse restrict pin.
Turn and push the reverse restrict pin by hand.
Check for smooth operation.

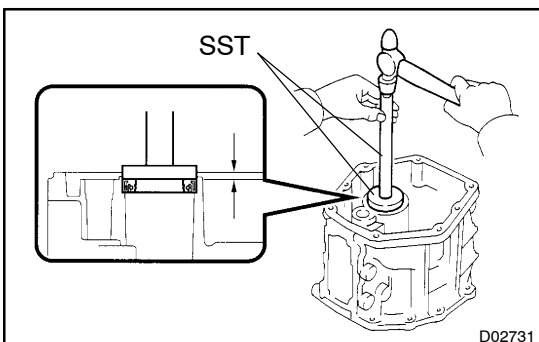


- (c) Install the reverse restrict pin.
 - (1) Install the reverse restrict pin to the transfer adaptor.
 - (2) Using a pin punch and hammer, drive in the slotted spring pin, as shown.
 - (3) Apply sealant to the plug threads.

Sealant: Part No.08833 – 00080, THREE BOND 1344, LOCTITE 242 or equivalent

- (4) Using a torx socket wrench (T40), install and torque the screw plug.

Torque: 19 N·m (190 kgf·cm, 14 ft·lbf)



2. IF NECESSARY, REPLACE TRANSFER ADAPTOR OIL SEAL

- (a) Using a screwdriver, pry out the oil seal.
- (b) Using SST and a hammer, drive in a new oil seal.
SST 09950-60010 (09951-00570), 09950-70010 (09951-07150)

Drive in depth: 1.5 ± 0.3 mm (0.059 ± 0.012 in.)