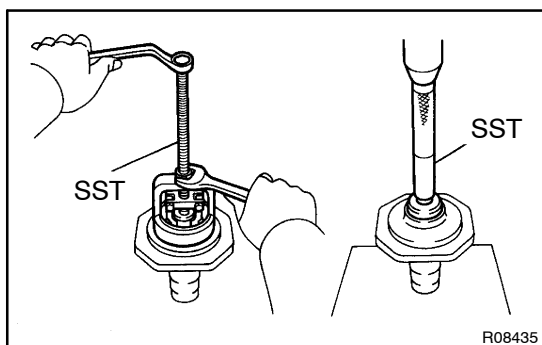
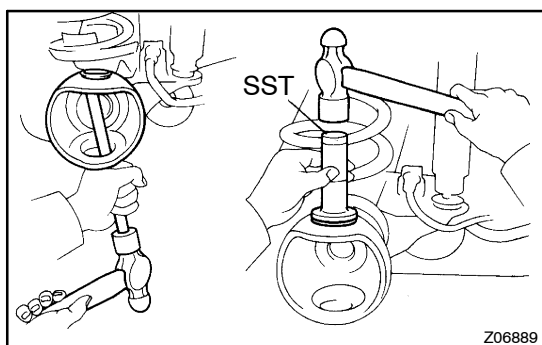




REPLACEMENT

1. REPLACE BUSHING

- (a) Using SST, remove the bushing.
SST 09612-65014 (09612-01010, 09612-01050)
- (b) Using SST and a press, install a new bushing into the spindle.
SST 09618-60010



2. REPLACE BEARING OUTER RACE

- (a) Using a brass bar and hammer, remove the bearing outer race.
- (b) Using SST and a hammer, carefully install a new bearing outer race.
SST 09605-60010