

REMOVAL

1. REMOVE NO.1 ENGINE UNDER COVER

Remove the 6 bolts.

2. REMOVE NO.2 ENGINE UNDER COVER

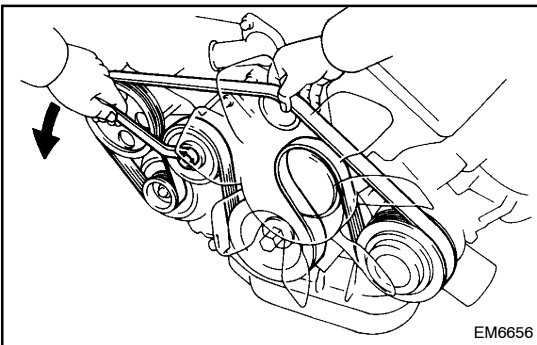
Remove the 8 bolts.

3. REMOVE RH REAR ENGINE UNDER COVER

Remove the 5 clips.

4. REMOVE AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- (a) Disconnect the MAF meter connector.
- (b) Loosen the clamp.
- (c) Remove the 3 bolts.



5. REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and remove the drive belt.

6. DISCONNECT 2 VACUUM HOSES

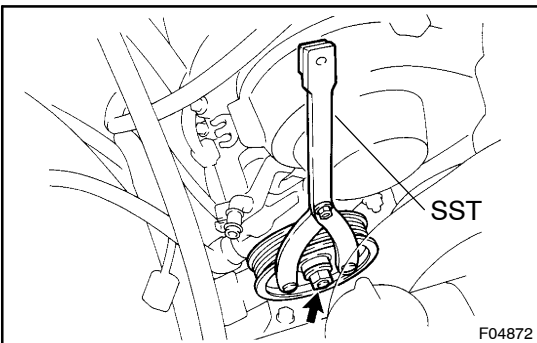
Remove the 2 clips.

7. DISCONNECT RETURN HOSE

Remove the clip.

8. REMOVE PRESSURE FEED TUBE

Remove the union bolt and 2 gaskets.



9. REMOVE VANE PUMP PULLEY

Using SST, stop the pulley rotating and remove the pulley set nut.

SST 09960-10010 (09962-01000, 09963-01000)

10. REMOVE PS VANE PUMP ASSEMBLY

Remove the 2 bolts and nut.