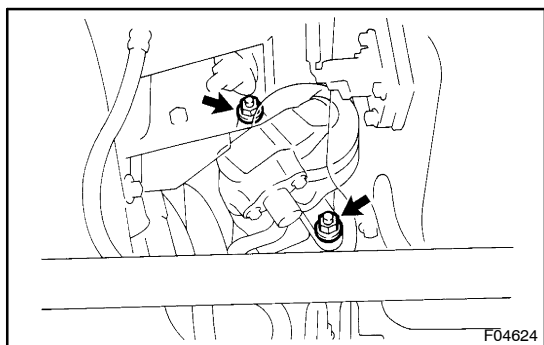


INSTALLATION

1. INSTALL SUCTION PORT UNION

- Coat a new O-ring with power steering fluid and install it to the union.
- Torque the 2 bolts.

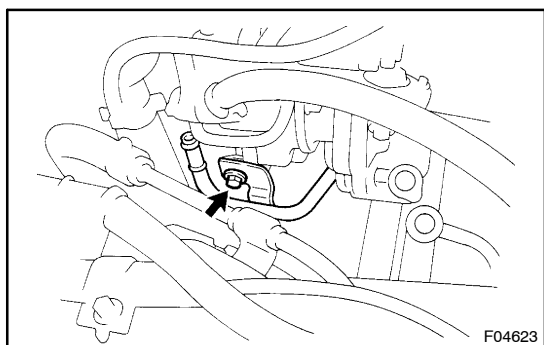
Torque: 7.8 N·m (80 kgf·cm, 69 in·lbf)



2. INSTALL PS VANE PUMP ASSEMBLY

- Coat a new O-ring with power steering fluid and install it to the vane pump assembly.
- Torque the 2 nuts.

Torque: 36 N·m (370 kgf·cm, 27 ft·lbf)



3. CONNECT SUCTION PORT UNION

Torque the bolt.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

4. CONNECT PRESSURE FEED TUBE

Install new gaskets on each side of the tube and torque the union bolt.

Torque: 56 N·m (575 kgf·cm, 42 ft·lbf)

5. CONNECT RETURN HOSE

Install the clip.

6. BLEED POWER STEERING SYSTEM

(See page SR-4)