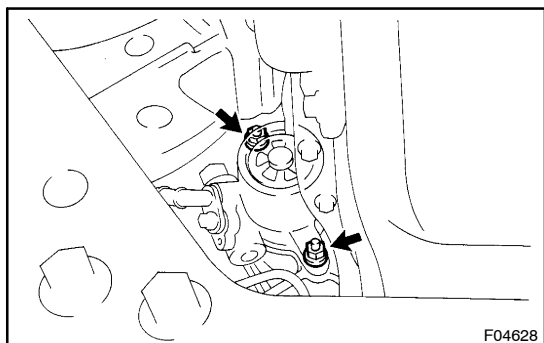


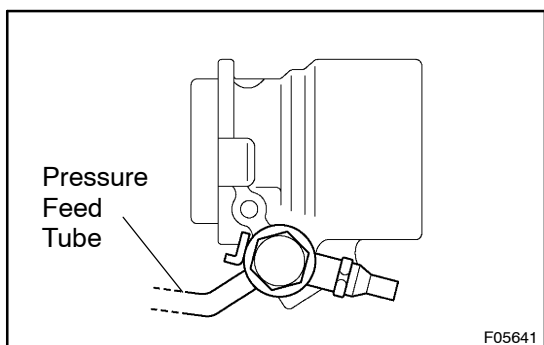


INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

- (a) Coat a new O-ring with power steering fluid and install it to the vane pump assembly.
- (b) Torque the 2 nuts.

Torque: 36 N·m (370 kgf·cm, 27 ft·lbf)



2. CONNECT PRESSURE FEED TUBE

Install new gaskets on each side of the tube and torque the union bolt.

Torque: 56 N·m (575 kgf·cm, 42 ft·lbf)

HINT:

Make sure that the stopper of the tube touches the PS vane pump body as shown in the illustration, then torque the union bolt.

3. 1HD-FTE:

CONNECT OIL PRESSURE SWITCH CONNECTOR

4. CONNECT RETURN HOSE

Install the clip.

5. INSTALL NO.1 AND NO.2 ENGINE UNDER COVERS

- (a) Install the No.1 under cover with the 6 bolts.
- (b) Install the No.2 under cover with the 8 bolts.

6. 1HD-FTE:

INSTALL FRONT TRANSMISSION UNDER COVER

Tighten the 2 bolts and nuts.

7. BLEED POWER STEERING FLUID

(See page SR-4)