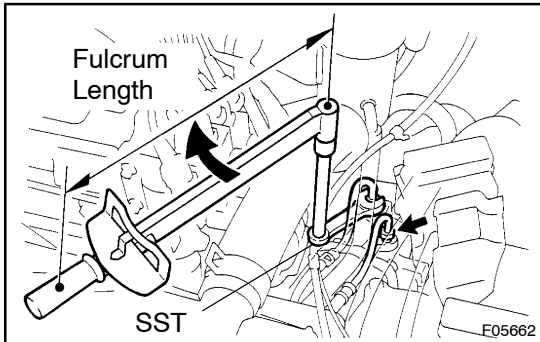


INSTALLATION

1. INSTALL PS GEAR ASSEMBLY

Torque the 4 bolts and nuts.

Torque: 142 N·m (1,450 kgf·cm, 105 ft·lbf)



2. CONNECT PRESSURE FEED AND RETURN TUBES

Using SST, connect the tube.

SST 09631-22020

Torque: 36 N·m (365 kgf·cm, 26 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in case that SST is parallel to a torque wrench.

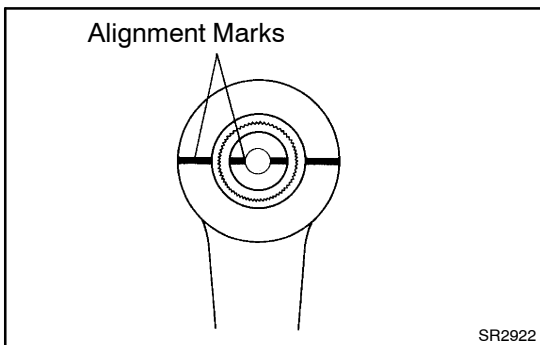
3. CONNECT SLIDING YOKE

(See page SR-24)

4. INSTALL JOINT COVER

Torque the 2 bolts.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)



5. CONNECT PITMAN ARM

- Align the alignment marks on the pitman arm and sector shaft.
- Install the spring washer and torque the nut.

Torque: 177 N·m (1,800 kgf·cm, 130 ft·lbf)

6. LHD:

INSTALL LH FRONT FENDER APRON SEAL

Install the 9 clips.

7. RHD:

INSTALL RH FRONT FENDER APRON SEAL

Install the 11 clips.

8. w/ Airbag:

PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

9. w/ Airbag:

CENTER SPIRAL CABLE

(See page SR-24)

10. w/[Airbag](#):
INSTALL STEERING WHEEL
 - (a) Align the matchmarks on the wheel and steering column main shaft.
 - (b) Temporarily tighten the wheel set nut.
 - (c) Connect the connector.
11. BLEED POWER STEERING SYSTEM
(See [page SR-4](#))
12. CHECK STEERING WHEEL CENTER POINT
13. w/[Airbag](#):
TORQUE STEERING WHEEL SET NUT
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
14. w/[Airbag](#):
INSTALL STEERING WHEEL PAD
(See [page SR-24](#))
15. CHECK FRONT WHEEL ALIGNMENT
(See [page SA-7](#))