

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Clutch line union	15	155	11
Clutch hose	15	155	11
Master cylinder installation nut	13	130	9
Bleeder plug	11	110	8
Release cylinder installation bolt	12	120	9
Master cylinder body x Clutch accumulator (For use with SST)	32	330	24
(For use without SST)	45	450	32
Clutch accumulator set nut	4.9	50	43 in.·lbf
Clutch cover x Flywheel Except 1HZ Engine:	39	400	29
1HZ Engine:	19	195	14
Release fork support	47	480	35
Flywheel set bolt 1FZ-FE Engine:	20	210	15
2UZ-FE Engine:	50	510	37
1HZ, 1HD-T, 1HD-FTE Engine:	127	1,300	94