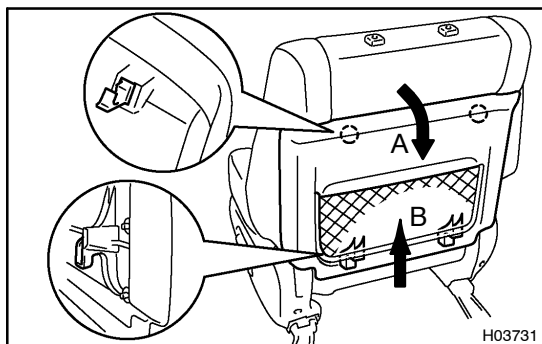




DISASSEMBLY

1. REMOVE SEATBACK BOARD

Remove the seatback board as shown in the illustration.

HINT:

Remove the seatback board in order "A", "B" as shown in the illustration.

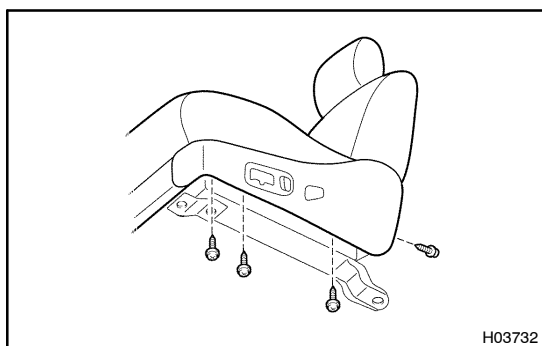
2. REMOVE HEADREST

3. REMOVE SEAT CUSHION OUTER SHIELD

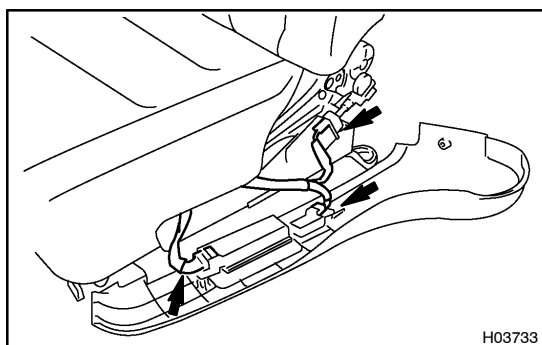
- (a) Using a screwdriver, remove the power seat switch knobs.

HINT:

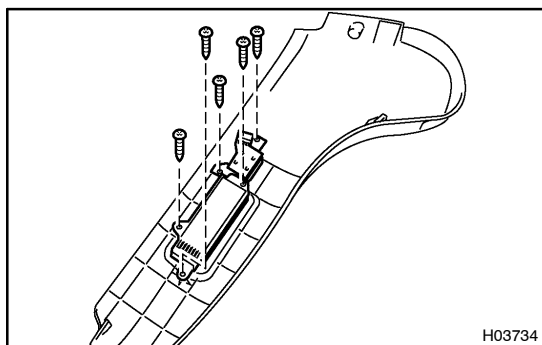
Tape the screwdriver tip before use.



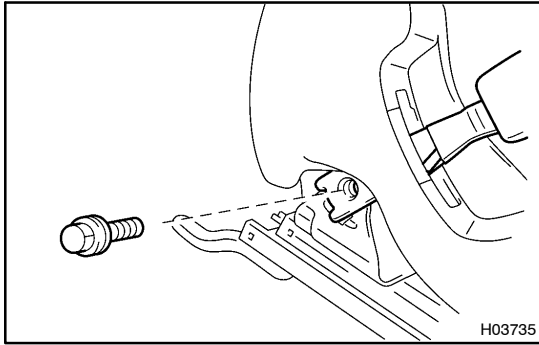
- (b) Remove the 4 screws.



- (c) Disconnect the connectors shown in the illustration.
(d) Remove the seat cushion outer shield.

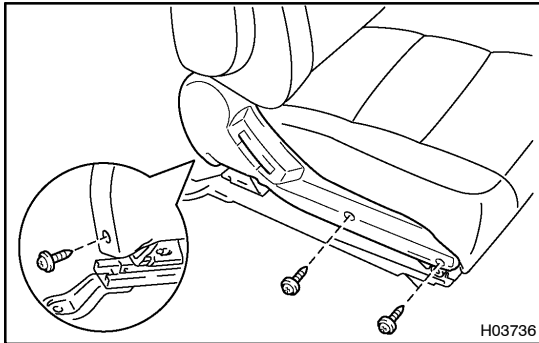


- (e) Remove the 3 screws and power seat switch from the seat cushion outer shield.
(f) Remove the 2 screws and lumbar support switch from the seat cushion outer shield.

**4. REMOVE FRONT SEAT INNER BELT**

- (a) Remove the clamp, then disconnect the connector.
- (b) Remove the bolt and inner belt.

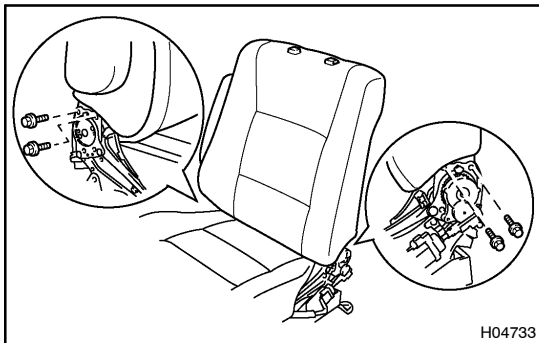
Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)

**5. REMOVE SEAT CUSHION INNER SHIELD**

Remove the 3 screws and seat cushion inner shield.

6. REMOVE SEATBACK ASSEMBLY

- (a) Disconnect the seat reclining motor connector and seat heater connector.

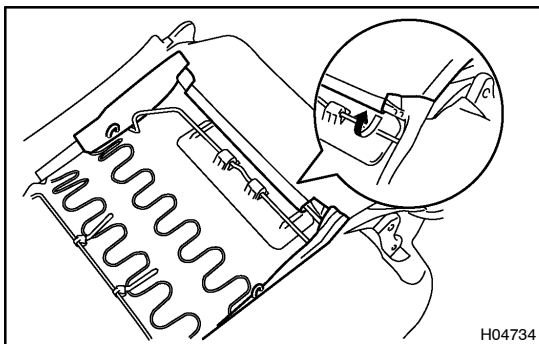


- (b) Remove the 4 bolts and seatback assembly.

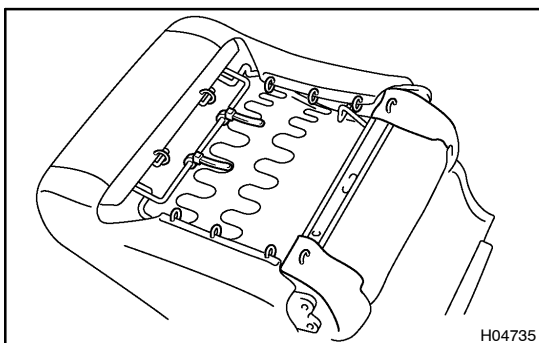
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

7. REMOVE ARMREST

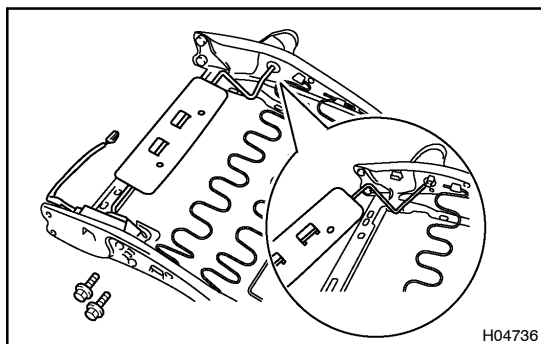
Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

**8. REMOVE SEATBACK FRAME**

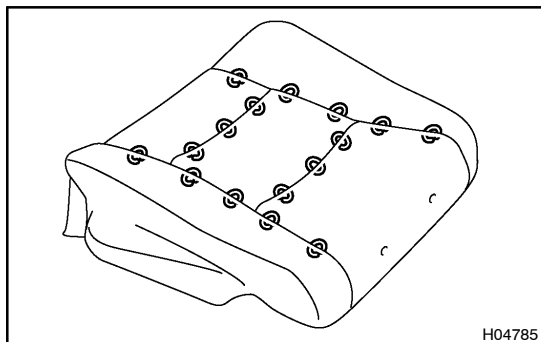
- (a) Remove the 2 hog rings.
- (b) Disengage the hook as shown in the illustration.



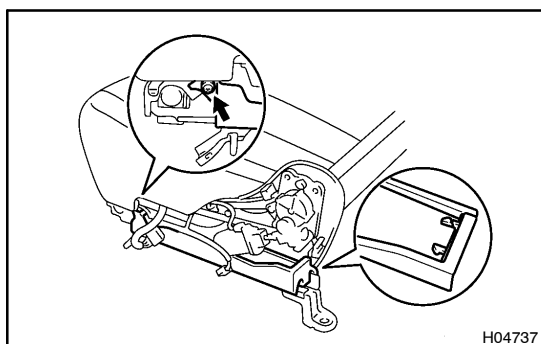
- (c) Remove the 10 hog rings and 2 clamps.
- (d) Remove the 2 headrest supports.
- (e) Remove the seatback frame from the seatback cover with pad.

**9. REMOVE LUMBER SUPPORT**

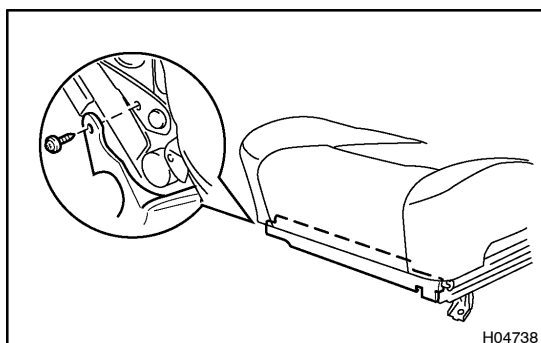
Remove the 2 bolts and lumbar support.

**10. REMOVE SEATBACK COVER**

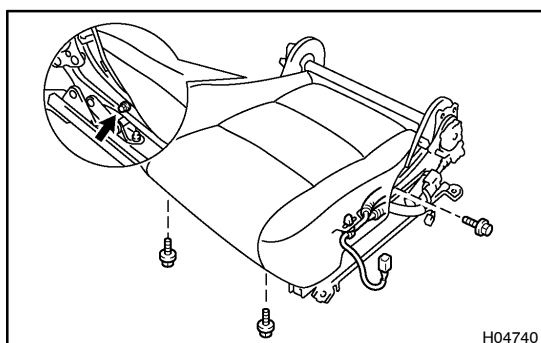
Remove the 16 hog rings and seatback cover from the seatback pad.

**11. REMOVE LOWER SEAT CUSHION SHIELD**

Remove the screw and lower seat cushion shield as shown in the illustration.

**12. REMOVE FRONT SEAT CUSHION SHIELD**

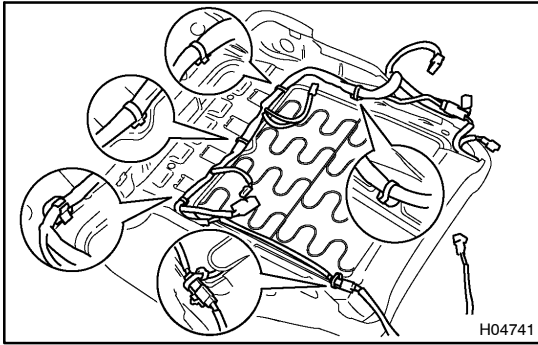
Remove the screw and front seat cushion shield.

**13. REMOVE SEAT CUSHION ASSEMBLY**

(a) Remove the 4 bolts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

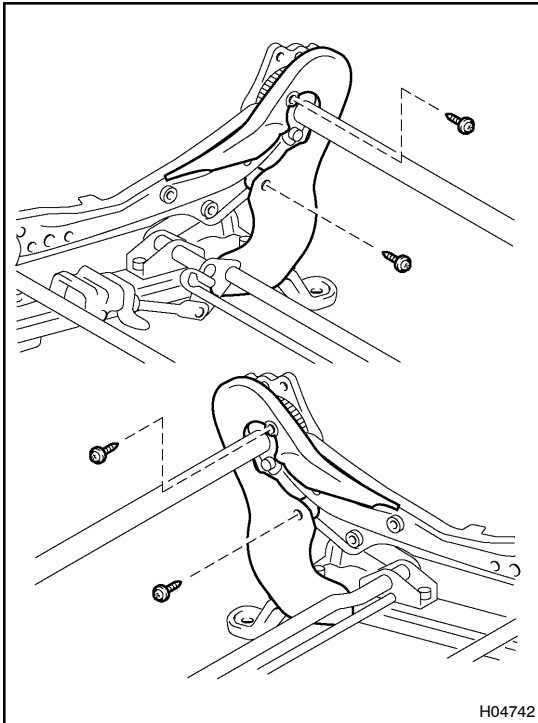
(b) Remove the wire harness clamp from the seat cushion assembly.

**14. REMOVE SEAT CUSHION FRAME**

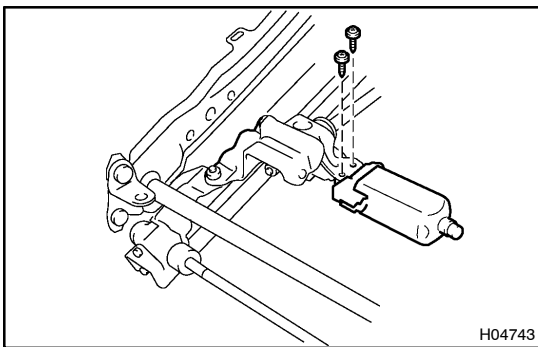
- (a) Remove the wire harness.
- (b) Disengage the hook.
- (c) Remove the 5 hog rings and seat cushion frame.

15. REMOVE SEAT CUSHION COVER

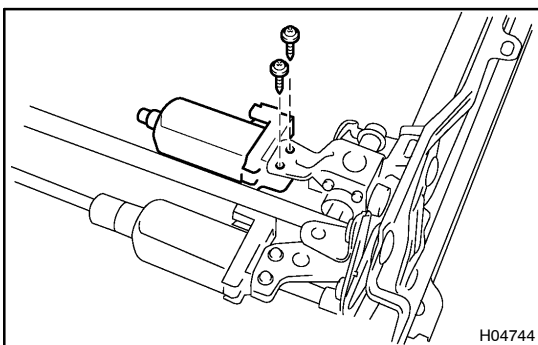
Remove the 14 hog rings and seat cushion cover from the seat cushion pad.

**16. REMOVE RECLINING ADJUSTER INSIDE SHIELD**

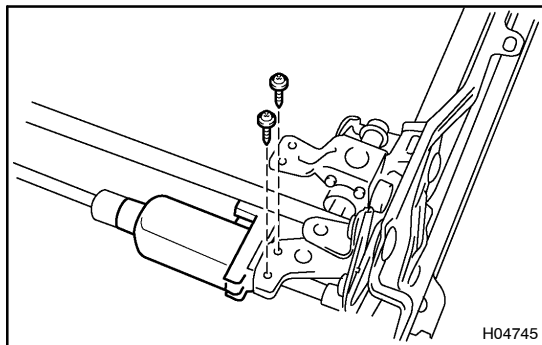
- (a) Remove the 2 screws and LH reclining adjuster inside shield.
- (b) Remove the 2 screws and RH reclining adjuster inside shield.

**17. REMOVE REAR VERTICAL MOTOR**

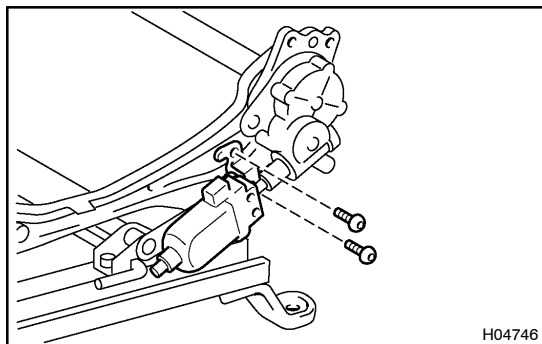
Remove the 2 screws and rear vertical motor.

**18. REMOVE FRONT VERTICAL MOTOR**

Remove the 2 screws and front vertical motor.

**19. REMOVE SLIDING MOTOR**

Remove the 2 screws and sliding motor.

**20. REMOVE RECLINING MOTOR**

- (a) Using a torx wrench, remove the reclining motor.
- (b) Remove the 2 screws and sliding motor mounting bracket from the sliding motor.