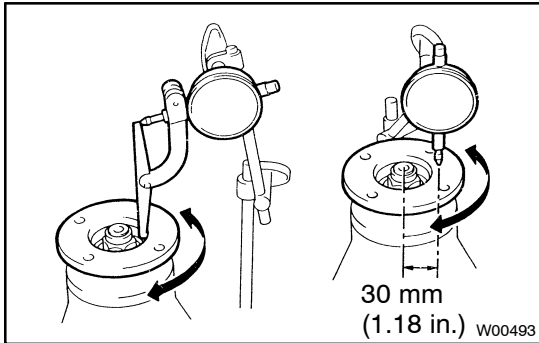


DISASSEMBLY

1. SET DIFFERENTIAL CARRIER TO OVERHAUL STAND ETC.

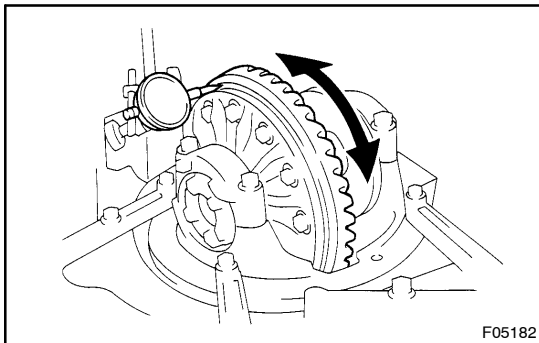


2. CHECK RUNOUT OF COMPANION FLANGE

Using a dial indicator, measure the vertical and lateral runout of the companion flange.

Maximum runout: 0.10 mm (0.0039 in.)

If the runout is not within the specification, replace the companion flange.

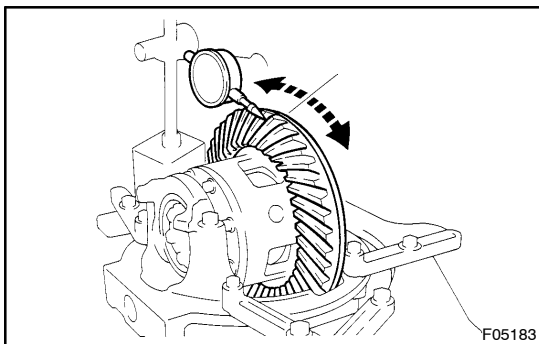


3. CHECK RING GEAR RUNOUT

Using a dial indicator, measure the ring gear runout.

Maximum runout: 0.05 mm (0.0020 in.)

If the runout is greater than the maximum, replace the ring gear.



4. CHECK RING GEAR BACKLASH

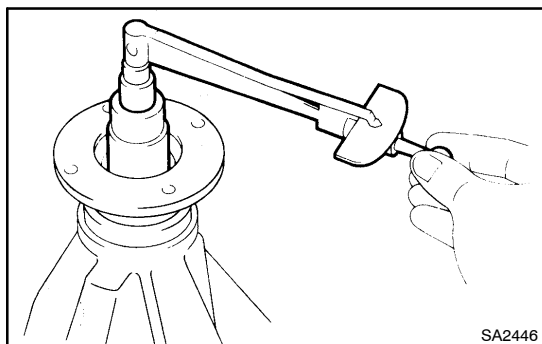
Using a dial indicator, measure the ring gear backlash.

Backlash: 0.13 – 0.18 mm (0.0051 – 0.0071 in.)

HINT:

Perform the measurements at 3 or more positions around the circumference of the ring gear.

If the backlash is not within the specification, adjust the side bearing preload or repair as necessary.

**5. MEASURE DRIVE PINION PRELOAD**

Using a torque wrench, measure the preload of backlash between the drive pinion and ring gear.

Preload (at starting):

0.64 – 0.92 N·m (6.5 – 9.4 kgf·cm, 5.6 – 8.2 in·lbf)

6. CHECK TOTAL PRELOAD

Using a torque wrench, measure the preload with the teeth of the drive pinion and ring gear in contact.

Total preload (at starting):**Drive pinion preload plus**

0.3 – 0.5 N·m (3 – 5 kgf·cm, 2.6 – 4.3 in·lbf)

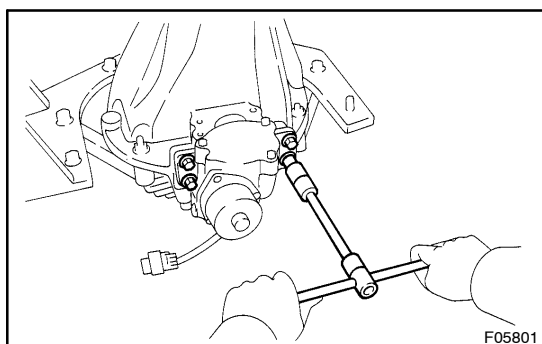
If necessary, disassemble and inspect the differential.

7. CHECK TOOTH CONTACT BETWEEN RING GEAR AND DRIVE PINION (See page SA-124)**8. REMOVE INDICATOR SWITCH**

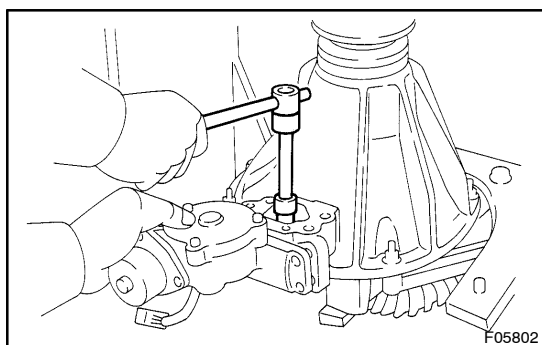
Remove the indicator switch and gasket.

9. REMOVE COVER

- (a) Remove the 3 bolts.
- (b) Using a brass bar and hammer, tap on the cover to remove it.

**10. REMOVE ACTUATOR, SHIFT FORK AND SLEEVE**

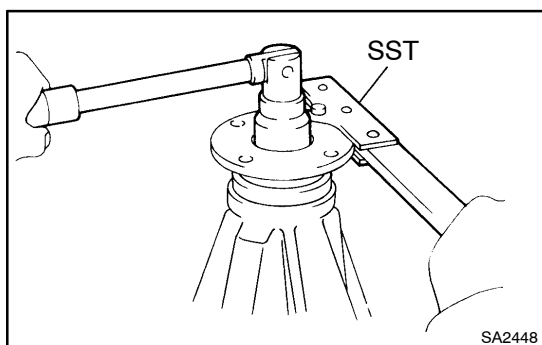
- (a) Remove the 4 bolts.



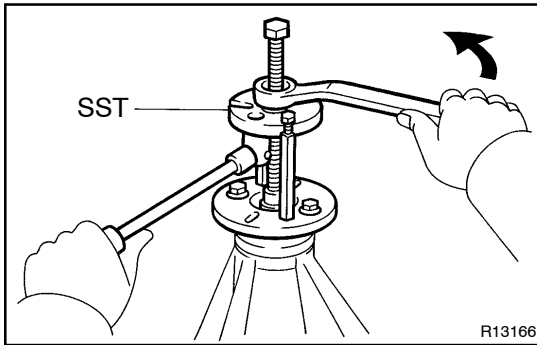
- (b) Remove the shift fork shaft bolt.
- (c) Using a screwdriver, pull out the actuator and remove the sleeve and shift fork.

11. REMOVE COMPANION FLANGE

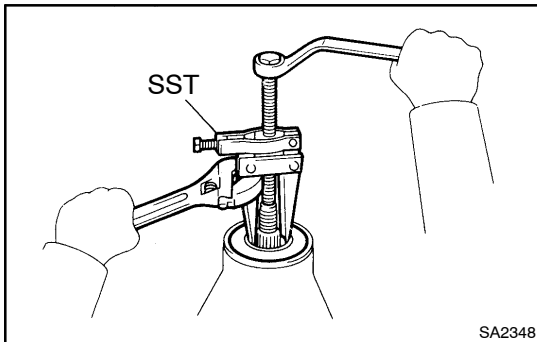
- (a) Using a chisel and hammer, unstake the nut.



- (b) Using SST to hold the flange, remove the nut.
SST 09330-00021

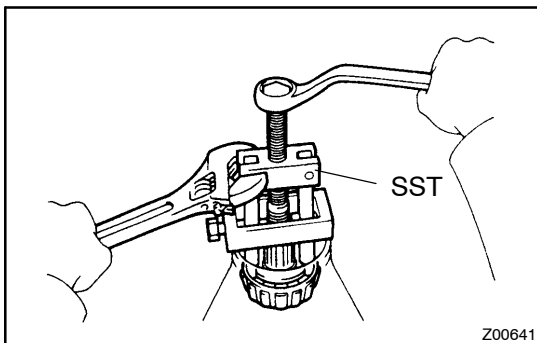


- (c) Using SST, remove the companion flange.
SST 09950-30010 (09951-03010, 09953-03010, 09954-03010, 09955-03030, 09956-03040)



12. REMOVE OIL SEAL AND OIL SLINGER

- (a) Using SST, remove the oil seal from the differential carrier.
SST 09308-10010
(b) Remove the oil slinger.

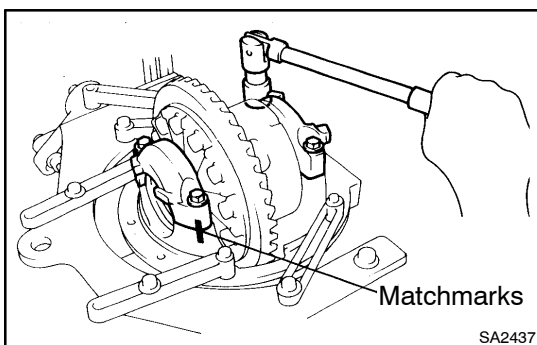


13. REMOVE FRONT BEARING

Using SST, remove the front bearing from the drive pinion.

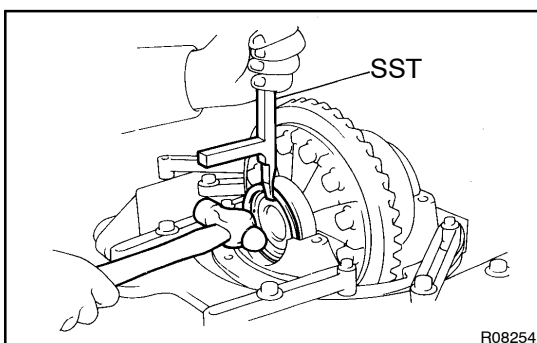
SST 09556-22010

If the front bearing is damaged or worn, replace the bearing.



14. REMOVE DIFFERENTIAL CASE ASSEMBLY

- (a) Place matchmarks on the bearing cap and differential carrier.
(b) Remove the 4 bolts and 2 bearing caps.



- (c) Using SST and a hammer, remove the plate washers.
SST 09504-22011

HINT:

Measure the plate thickness and note down it.

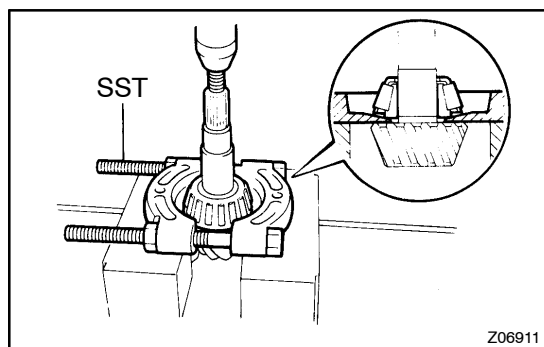
- (d) Remove the differential case with the side bearing outer races from the differential carrier.

HINT:

Tag the bearing outer races to show the location for reassembly.

15. REMOVE DRIVE PINION AND BEARING SPACER FROM DIFFERENTIAL CARRIER

- (a) Remove the drive pinion with the rear bearing.
- (b) Remove the bearing spacer.

**16. REMOVE DRIVE PINION REAR BEARING**

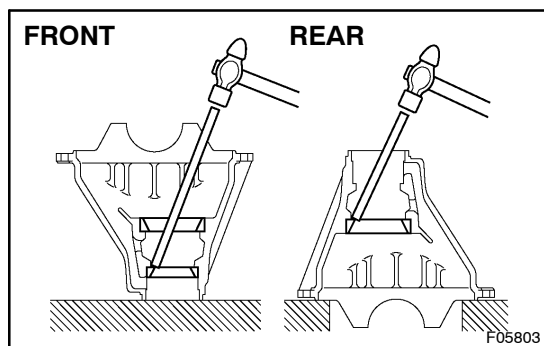
- (a) Using SST and a press, remove the rear bearing from the drive pinion.

SST 09950-00020

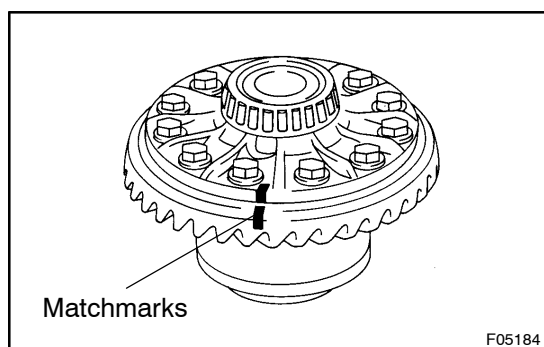
HINT:

If the drive pinion or ring gear is damaged, replace them as a set.

- (b) Remove the plate washer from the drive pinion.

**17. REMOVE FRONT AND REAR BEARING OUTER RACES**

Using a brass bar and hammer, remove the outer races.

**18. REMOVE RING GEAR**

- (a) Place matchmarks on the ring gear and differential case.
- (b) Remove the 12 ring gear set bolts.
- (c) Using a plastic hammer, tap on the ring gear to remove it from the differential case.

19. CHECK DIFFERENTIAL CASE RUNOUT

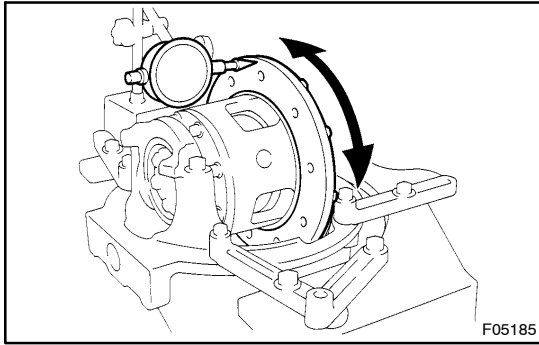
- (a) Place the bearing outer races on their respective bearings. Check that the left and right outer races are not interchanged.
- (b) Install the assembled plate washers onto the side bearing.
- (c) Install the differential case in the differential carrier.

HINT:

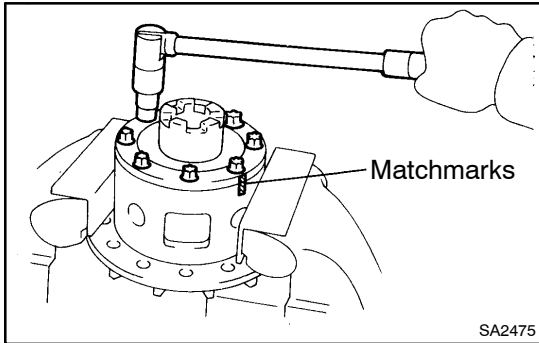
If it is difficult to install the differential case into the carrier, replace the plate washer with a thinner one.

However, select a plate washer that allows no clearance between it and the carrier.

- (d) Align matchmarks on the bearing cap and differential carrier.
- (e) Install and uniformly tighten the 4 bolts a little at a time.

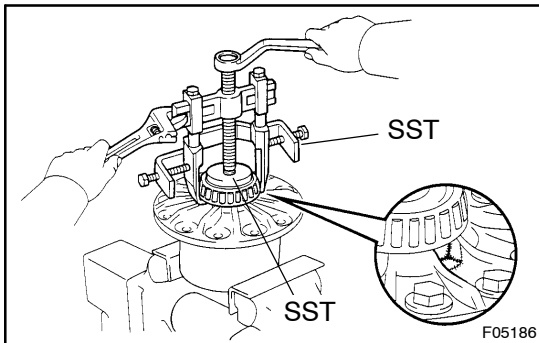


- (f) Using a dial indicator, measure the differential case run-out.
Maximum case runout: 0.04 mm (0.0016 in.)
- (g) Remove the differential case.



20. DISASSEMBLE DIFFERENTIAL CASE

- (a) Place matchmarks on the case and cover.
- (b) Using a torx socket (E10), remove the 5 set bolts and 3 pinion shaft pins.
- (c) Separate the cover and case.
- (d) Remove the 2 side gears, side gear thrust washers, 4 pinion gears, pinion gear thrust washers, 3 pinion shafts and pinion shaft holder from the differential case.



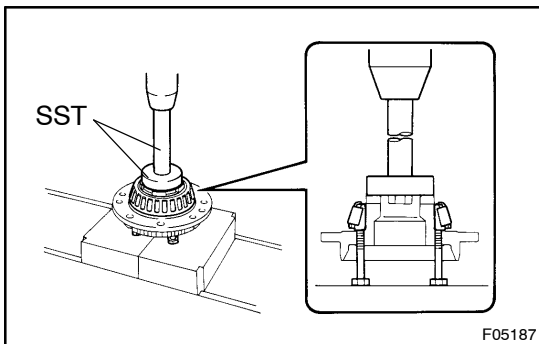
21. REMOVE SIDE BEARING FROM DIFFERENTIAL CASE

Using SST, remove the side bearing.

SST 09950-40011 (09951-04010, 09952-04010, 09953-04020, 09955-04060, 09957-04010, 09958-04010), 09950-60010 (09951-00580)

HINT:

Fix the claws of SST to the notches in the differential case.



22. REMOVE SIDE BEARING FROM DIFFERENTIAL COVER

Using SST, 4 bolts and a press, remove the side bearing.

SST 09950-60010 (09951-00580), 09950-70010 (09951-07100)