

REMOVAL

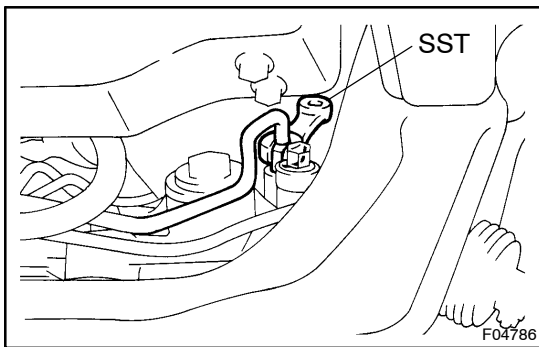
1. **PLACE FRONT WHEELS FACING STRAIGHT AHEAD**
2. **REMOVE STEERING WHEEL PAD**
(See page [SR-12](#))
3. **REMOVE STEERING WHEEL**
(See page [SR-12](#))
4. **REMOVE NO.1 ENGINE UNDER COVER**
Remove the 7 bolts.
5. **REMOVE NO.2 ENGINE UNDER COVER**
Remove the 6 bolts.
6. **DISCONNECT RH AND LH TIE ROD ENDS**
(See page [SA-18](#))
7. **REMOVE ENGINE OIL FILTER ASSEMBLY**
 - (a) Disconnect the 2 clips and hoses.
 - (b) Remove the 2 bolts and nut with the bracket.
 - (c) Remove the O-ring.
8. **DISCONNECT NO.2 INTERMEDIATE SHAFT ASSEMBLY**
(See page [SR-12](#))

HINT:

Turn the steering wheel fully to the right side.

9. **REMOVE PRESSURE FEED TUBE**

Remove the union bolt and gasket.



10. **DISCONNECT RETURN TUBE**

Using SST, disconnect the tube.

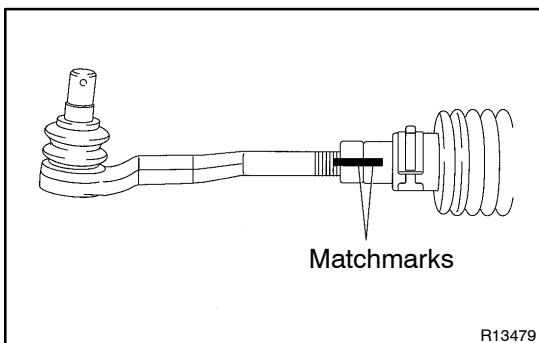
SST 09631-22020

11. **REMOVE BRACKET AND GROMMET**

Remove the 2 bolts.

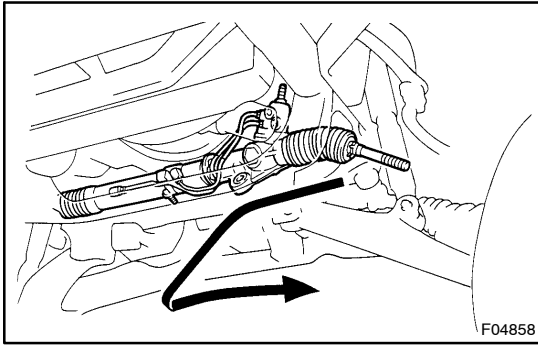
12. **DISCONNECT TUBE CLAMP**

Remove the bolt.



13. **REMOVE RH AND LH TIE ROD ENDS AND LOCK NUTS**

Place matchmarks on the tie rod end and rack end.

**14. REMOVE PS GEAR ASSEMBLY**

Remove the 2 gear assembly set bolts, nut and washers.

HINT:

Slide the gear assembly to the right side, pull out the left side of the gear assembly from the member.