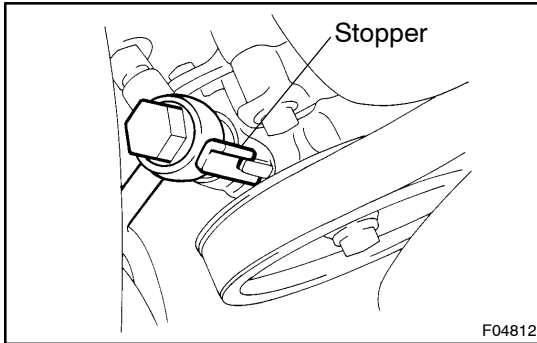


INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

Torque the 3 bolts.

Torque: 17 N·m (175 kgf·cm, 13 ft·lbf)



2. INSTALL PRESSURE FEED TUBE

Torque the union bolt with a new gasket on each side of the tube.

HINT:

Make sure the stopper of the pressure feed tube touches the PS vane pump body as shown in the illustration, then torque the bolt.

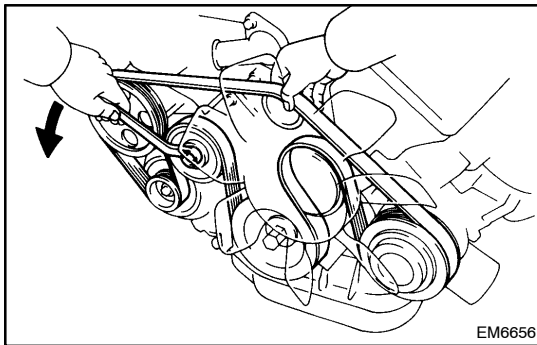
Torque: 56 N·m (575 kgf·cm, 42 ft·lbf)

3. CONNECT RETURN HOSE

Connect the hose with the clip.

4. CONNECT 2 VACUUM HOSES

Install the 2 clips.



5. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and install the belt.

6. INSTALL AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- (a) Tighten the 3 bolts.
- (b) Install the clamp.
- (c) Connect the connector.
- (d) Connect the MAF meter connector.

7. INSTALL NO.2 ENGINE UNDER COVER

Tighten the 6 bolts.

8. INSTALL NO.1 ENGINE UNDER COVER

Tighten the 7 bolts.

9. BLEED POWER STEERING SYSTEM

(See page [SR-4](#))