

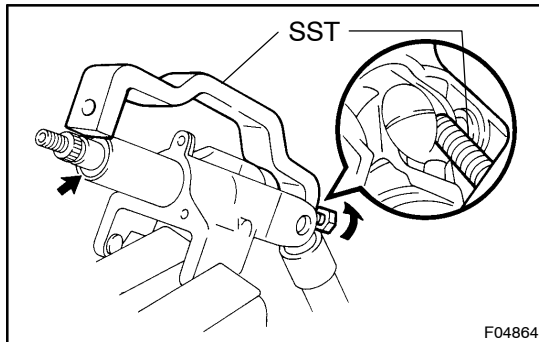
REASSEMBLY

NOTICE:

When using a vise, do not over tighten it.

1. **COAT WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE**

(See page [SR-23](#))



2. **INSTALL MAIN SHAFT ASSEMBLY**

- (a) Install the bearing thrust collar and compression spring to the shaft.
- (b) Install the shaft assembly to the column upper tube.
- (c) Using SST, compress the compression spring.

SST 09950-40011 (09958-04010)

NOTICE:

Do not bend the universal joint of the shaft more than 20°.

- (d) Using a snap ring expander, install a new snap ring to the shaft.

3. **INSTALL COLUMN UPPER TUBE SUB-ASSEMBLY WITH MAIN SHAFT ASSEMBLY**

- (a) Install the 3 bushings to the column tube.
- (b) Install 2 new support stopper bolt bushings to the column tube assembly.
- (c) Install the column upper tube assembly to the column tube.
- (d) Using a hexagon wrench, install the 2 tilt steering bolts.

Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)

- (e) Install a new snap ring.

4. **INSTALL TELESCOPIC STEERING SCREW**

- (a) Install the 4 energy absorber cushions, 2 bearings and steering screw.

- (b) Torque the nut.

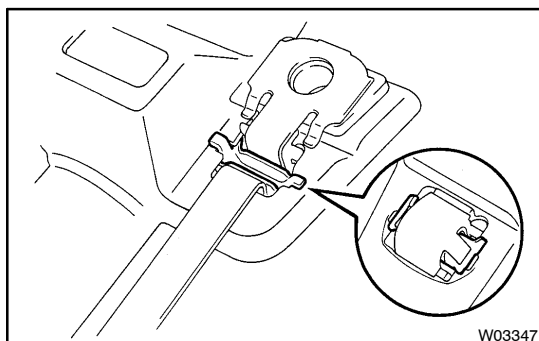
Torque: 2 N·m (20 kgf·cm, 17 in·lbf)

5. **INSTALL TELESCOPIC STEERING SLIDER**

6. **INSTALL TELESCOPIC STEERING BUSHING**

7. **INSTALL TELESCOPIC STEERING SLIDER SUPPORT**

Tighten the 2 bolts.



8. **INSTALL 2 ENERGY ABSORBING PLATES**

- (a) Install the new energy absorbing guide and new absorbing plate.

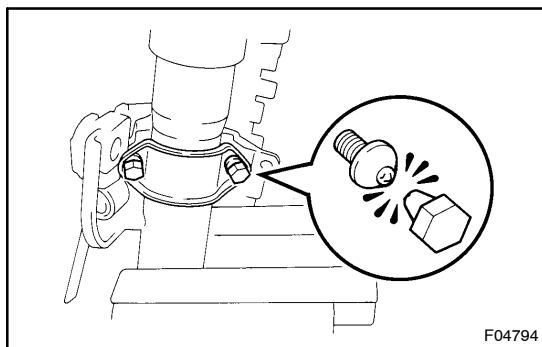
- (b) Install the new energy absorbing clip.

9. **INSTALL COLUMN TUBE SUPPORT**

- (a) Install the attachment to the tube support.

- (b) Torque the bolt.

Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)

**10. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**

- (a) Install the 2 telescopic steering wedge lock springs and 2 steering lock wedges.
- (b) Using a hexagon wrench, install the 2 telescopic lever lock bolts.

Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)

- (c) Tighten the 2 new tapered-head bolts until the bolt heads break off.

11. INSTALL POWER TELESCOPIC MOTOR

- (a) Install the telescopic steering column cable.
- (b) Tighten the 2 bolts.

12. INSTALL ADJUSTING NUT NO.1

- (a) Install 2 new support stopper bolt bushings.
- (b) Install the 2 tilt steering shafts.

13. INSTALL POWER TILT MOTOR

- (a) Install 2 new support stopper bolt bushings to the motor.
- (b) Install 2 new E-rings.
- (c) Using a hexagon wrench, install the 2 tilt steering bolts.

Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)

- (d) Install the support No.1 and support spring.
- (e) Using a hexagon wrench, install the support stopper bolt.

14. INSTALL TURN SIGNAL BRACKET

Tighten the 3 bolts.

15. INSTALL STEERING COLUMN PROTECTOR NO.1

Torque the bolt.

Torque: 15 N·m (153 kgf·cm, 11 ft·lbf)

16. INSTALL CONNECTOR BRACKET

Tighten the bolt.

17. INSTALL KEY CYLINDER LAMP ASSEMBLY

Install the lamp assembly to the key coil.

18. INSTALL TRANSPONDER KEY COIL WITH KEY CYLINDER LAMP ASSEMBLY

Tighten the screw.

19. INSTALL INTERMEDIATE SHAFT ASSEMBLY

- (a) Install the thrust stopper.
- (b) Align the matchmarks on the shaft assembly and main shaft assembly.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

20. INSTALL NO.2 LOWER COVER

Torque the 2 nuts.

Torque: 24.5 N·m (240 kgf·cm, 17 ft·lbf)