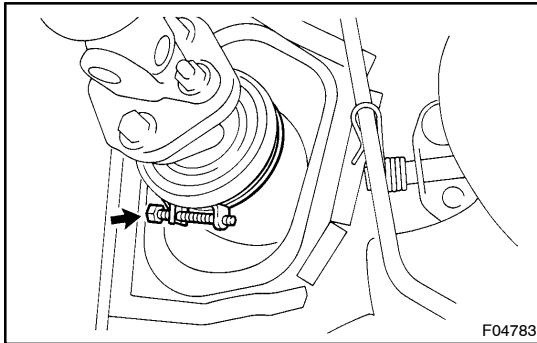
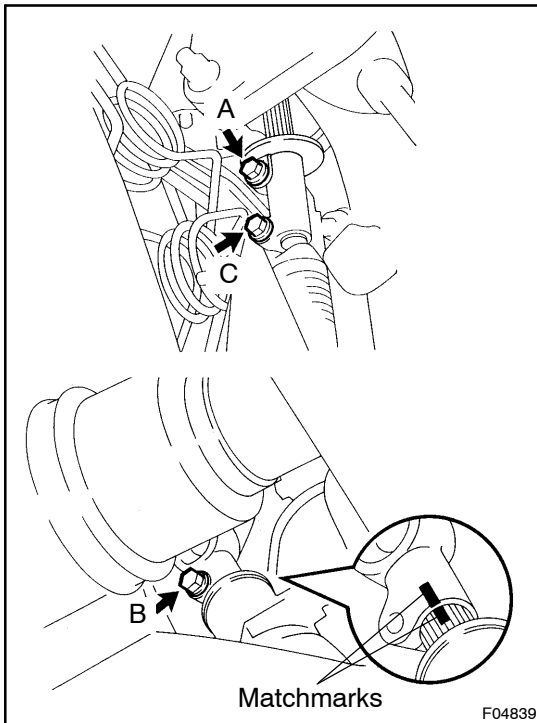


INSTALLATION

1. **INSTALL NO.2 HOLE COVER**
2. **INSTALL HOSE CLAMP**
3. **INSTALL SLIDING YOKE**
 - (a) Install the thrust stopper.
 - (b) Temporarily tighten the bolt A.
4. **INSTALL STEERING COLUMN ASSEMBLY**
 - (a) Torque the 4 column assembly set nuts.
Torque: 24.5 N·m (250 kgf·cm, 18 ft·lbf)



- (b) Tighten the hose clamp.
 - (c) Connect the connectors.
5. **INSTALL HOLE COVER**
Torque the 4 bolts.
Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)
6. **INSTALL NO.2 INTERMEDIATE SHAFT ASSEMBLY**



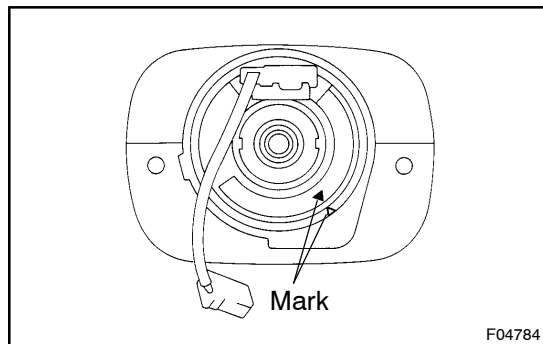
7. **CONNECT NO.2 INTERMEDIATE SHAFT ASSEMBLY**
 - (a) Align the matchmarks on the intermediate shaft and control valve shaft.
 - (b) Torque the bolt C.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
 - (c) Torque the bolt B.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
 - (d) Torque the bolt A.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
8. **INSTALL NO.2 HEATER TO REGISTER DUCT**
Tighten the screw.
9. **INSTALL LH LOWER PANEL**
Tighten the 4 bolts.
10. **INSTALL LOWER NO.1 PANEL**
 - (a) Tighten the pad set screw.
 - (b) Connect the hood lock release lever and fuel lid release lever with the 4 screws.
11. **INSTALL CLUSTER FINISH PANEL**
Install the connector.
12. **INSTALL COWL TRIM**
Install the clip.
13. **INSTALL SCUFF PLATE**
14. **INSTALL SPIRAL CABLE**
(See page [BE-20](#))

15. INSTALL COMBINATION SWITCH WITH SPIRAL CABLE

- (a) Tighten the 3 screws.
- (b) Connect the airbag connector.
- (c) Connect the 3 connectors.
- (d) w/ Power tilt and power telescopic steering column:
Connect the 5 connectors.

16. INSTALL UPPER AND LOWER COLUMN COVERS

Tighten the screws.

**17. CENTER SPIRAL CABLE**

- (a) Check that the front wheels are facing straight ahead.
- (b) Turn the cable counterclockwise by hand until it becomes harder to turn the cable.
- (c) Then rotate the cable clockwise about 2.5 turns to align the mark.

HINT:

The cable will rotate about 2.5 turns to either left or right of the center.

18. INSTALL STEERING WHEEL

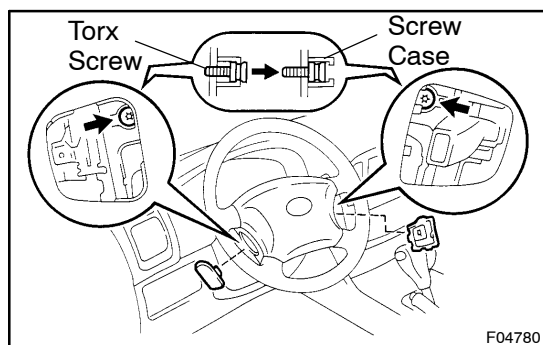
- (a) Align the matchmarks on the wheel and main shaft.
- (b) Torque the wheel set nut.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

- (c) Connect the connector.

19. INSTALL STEERING WHEEL PAD**NOTICE:**

- Make sure the wheel pad is installed to the specified torque.
- If the wheel pad has been dropped, or there are cracks, dents or other defects in the case or connector, replace the wheel pad with a new one.
- When installing the wheel pad, take care that the wirings do not interfere with other parts and are not pinched between other parts.



- (a) Connect the connector.
- (b) Connect the airbag connector.
- (c) Install the pad after confirming that the circumference groove of the torx screw is caught on the screws case.
- (d) Using a torx socket wrench, torque the 2 screws.
Torque: 8.8 N·m (90 kgf·cm, 78 in·lbf)
- (e) Install the steering wheel lower No.2 and No.3 covers.

20. CHECK STEERING WHEEL CENTER POINT