

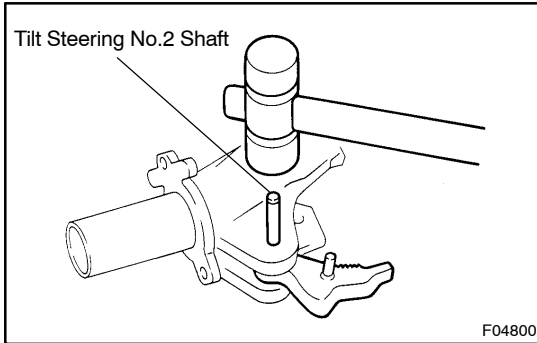
REASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

1. **COAT WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE**

(See page [SR-10](#))



2. **INSTALL TILT STEERING PAWL**

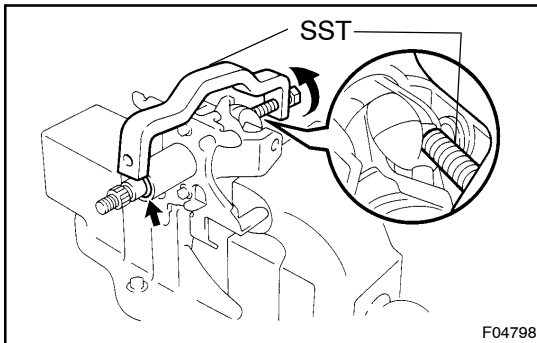
- (a) Install a new pin to the pawl.
- (b) Using a plastic hammer, tap in a new tilt steering No.2 shaft and install the pawl.

NOTICE:

Tap the shaft completely into the steering column upper tube.

3. **INSTALL TURN SIGNAL BRACKET**

Tighten the 2 bolts.



4. **INSTALL MAIN SHAFT ASSEMBLY**

- (a) Install the bearing thrust collar and compression spring to the shaft.
- (b) Install the shaft assembly to the column upper tube.
- (c) Using SST, compress the compression spring.
SST 09950-40011 (09958-04010)

NOTICE:

Do not bend the universal joint of the shaft more than 20°.

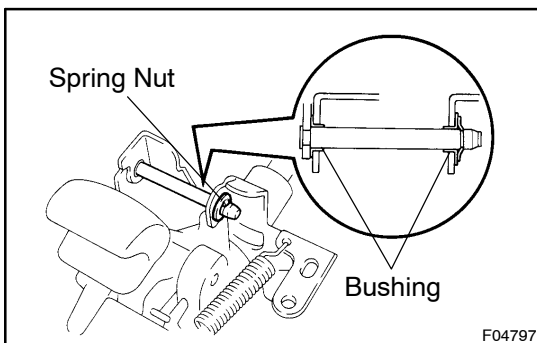
- (d) Using a snap ring expander, install a new snap ring to the shaft.

5. **INSTALL TILT LEVER RETAINER**

6. **INSTALL COLUMN UPPER TUBE WITH MAIN SHAFT ASSEMBLY**

- (a) Install the upper tube with the shaft to the column tube.
- (b) Using a hexagon wrench, torque the 2 tilt steering bolts.
Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)
- (c) Check that the upper tube turns smoothly.

7. **INSTALL TILT LEVER LINK**



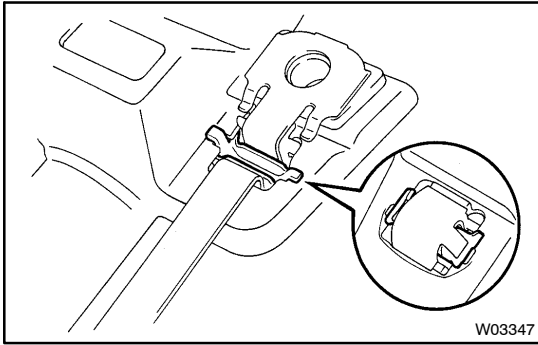
8. **INSTALL TILT LEVER**

- (a) Install the 2 bushings to the column upper tube, as shown in the illustration.
- (b) Install the lever, as shown in the illustration.
- (c) Install a new spring nut to the lever.

9. **INSTALL 4 TENSION SPRINGS**

HINT:

Install the springs with the tilt function at maximum tilt up.

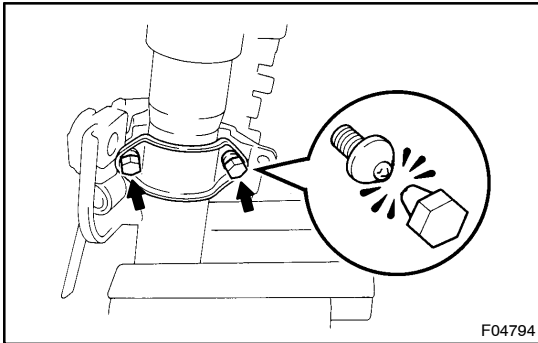
**10. INSTALL 2 ENERGY ABSORBING PLATES**

- (a) Install the new energy absorbing guide and new absorbing plate.
- (b) Install the new energy absorbing clip.

11. INSTALL COLUMN TUBE SUPPORT

- (a) Install the attachment to the tube support.
- (b) Torque the bolt.

Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)

**12. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**

Tighten the 2 new tapered-head bolts until the bolt heads break off.

13. INSTALL KEY CYLINDER LAMP ASSEMBLY

Install the lamp assembly to the key coil.

14. INSTALL TRANSPONDER KEY COIL WITH KEY CYLINDER LAMP ASSEMBLY

Tighten the screw.

15. INSTALL INTERMEDIATE SHAFT ASSEMBLY

- (a) Install the thrust stopper.
- (b) Align the matchmarks on the shaft assembly and main shaft assembly.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

16. INSTALL NO.2 LOWER COVER

Torque the 2 nuts.

Torque: 24.5 N·m (240 kgf·cm, 17 ft·lbf)