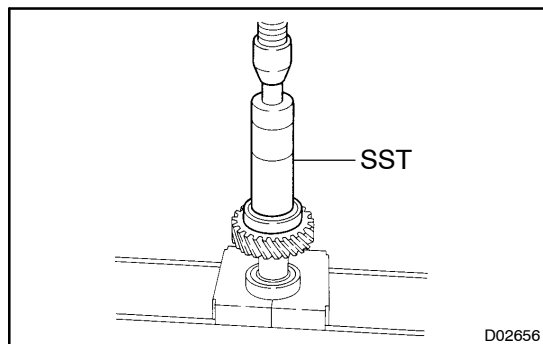




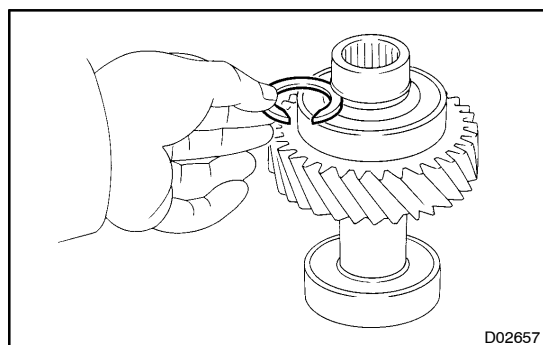
REASSEMBLY

HINT:

Coat all of the sliding and rotating surfaces with gear oil before reassembly.

1. INSTALL FRONT BALL BEARING

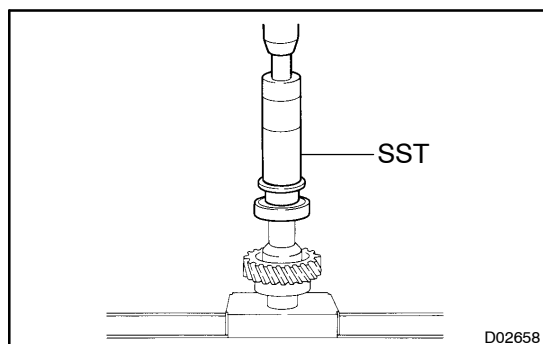
- (a) Using SST and a press, install a new front ball bearing.
SST 09527-30010



- (b) Select a snap ring that will allow the minimum axial play.

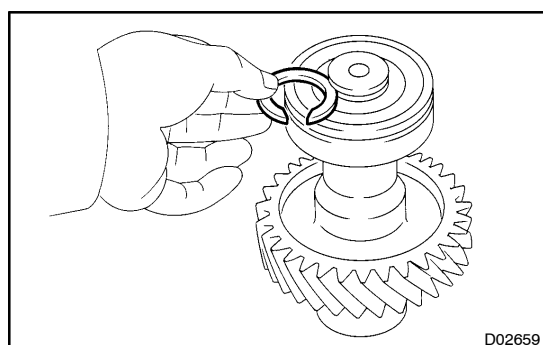
Mark	Thickness mm (in.)	Mark	Thickness mm (in.)
A	2.90 (0.1141)	D	3.05 (0.1201)
B	2.95 (0.1161)	E	3.10 (0.1220)
C	3.00 (0.1181)	F	3.15 (0.1240)

- (c) Using a snap ring expander, install a new snap ring.



2. INSTALL REAR BALL BEARING

- (a) Using SST and a press, install the rear ball bearing.
SST 09316-60011 (09316-00031)



- (b) Select a snap ring that will allow the minimum axial play.

Mark	Thickness mm (in.)
A	2.00 (0.0787)
B	2.10 (0.0827)
C	2.20 (0.0866)
D	2.30 (0.0906)
E	2.40 (0.0945)

- (c) Using a snap ring expander, install a new snap ring.