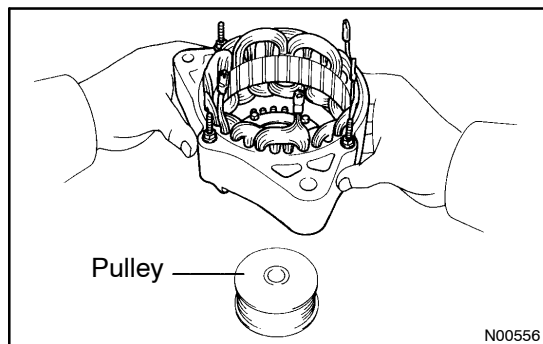
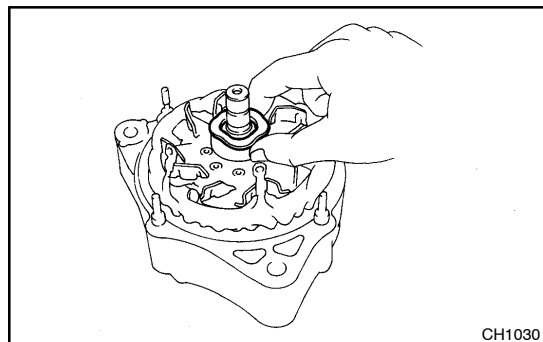




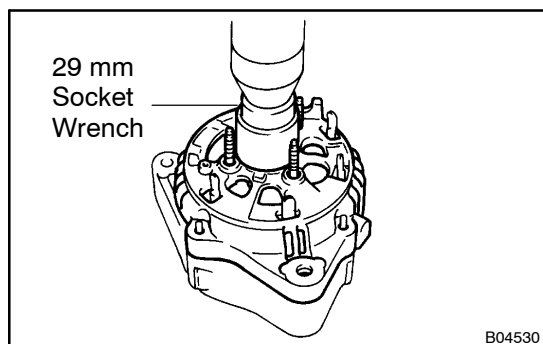
REASSEMBLY

1. PLACE DRIVE END FRAME ON PULLEY
2. INSTALL ROTOR TO DRIVE END FRAME

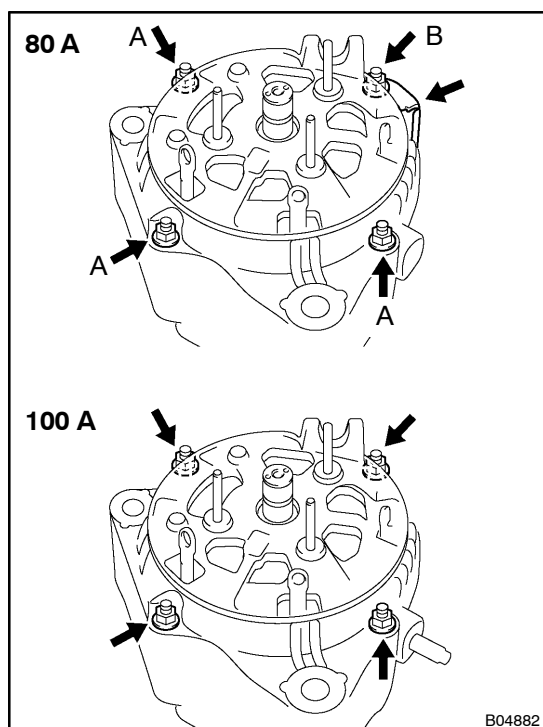


3. INSTALL RECTIFIER END FRAME

- (a) Place the generator washer on the rotor.

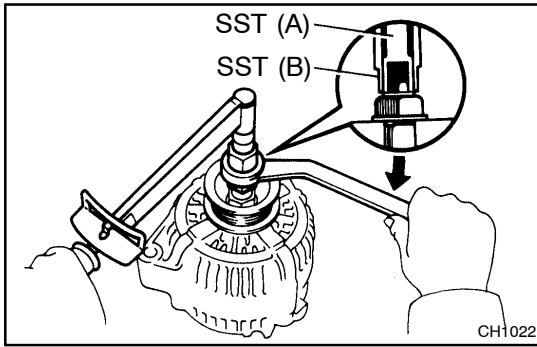


- (b) Using a 29 mm socket wrench and press, slowly press in the rectifier end frame.



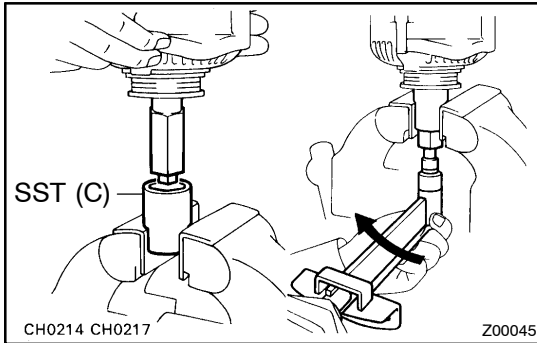
- (c) 80 A:
Install the cord clip and 4 nuts.
Torque:
A: 4.5 N·m (46 kgf·cm, 40 in·lbf)
B: 5.4 N·m (55 kgf·cm, 48 in·lbf)

- (d) 100 A:
Install the 4 nuts.
Torque: 4.5 N·m (46 kgf·cm, 40 in·lbf)

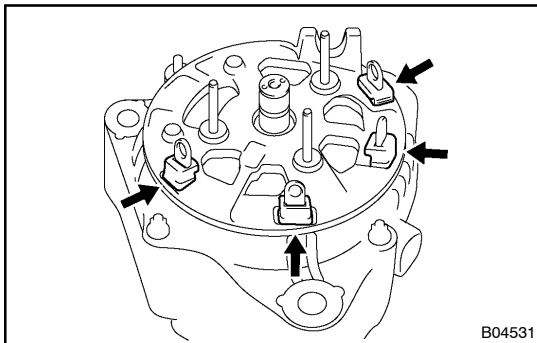


4. INSTALL PULLEY

- Install the pulley to the rotor shaft by tightening the pulley nut by hand.
- Hold SST (A) with a torque wrench, and tighten SST (B) clockwise to the specified torque.
SST 09820-63010
Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)
- Check that SST (A) is secured to the pulley shaft.

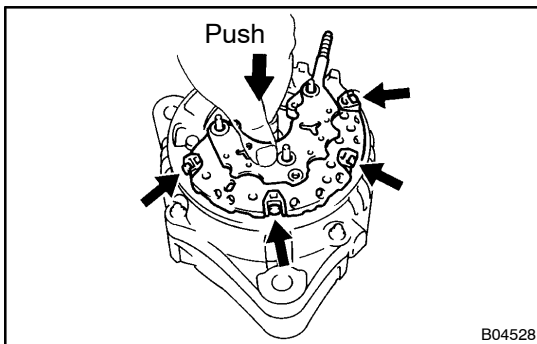


- As shown in the illustration, mount SST (C) in a vise, and install the generator to SST (C).
- To torque the pulley nut, turn SST (A) in the direction shown in the illustration.
Torque: 110.5 N·m (1,128 kgf·cm, 81 ft·lbf)
- Remove the generator from SST (C).
- Turn SST (B), and remove SST (A and B).

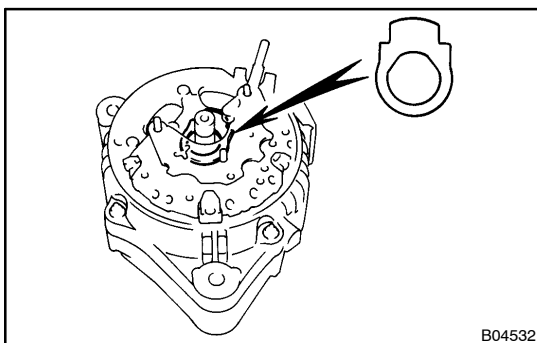


5. INSTALL RECTIFIER HOLDER

- Install the 4 rubber insulators on the lead wires.

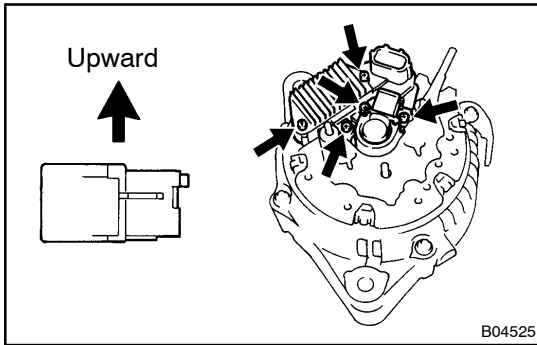


- Install the rectifier holder while pushing it with the 4 screws.
Torque: 2.94 N·m (30 kgf·cm, 26 in·lbf)



6. INSTALL VOLTAGE REGULATOR AND BRUSH HOLDER

- Place the seal plate on the rectifier end frame.



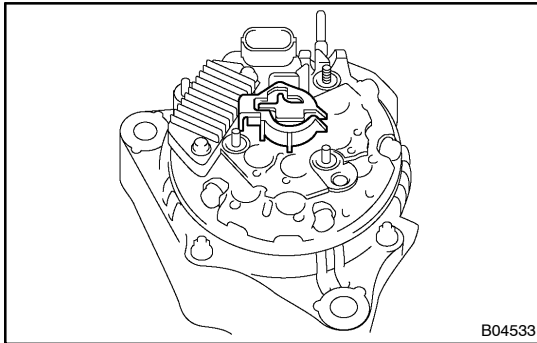
- (b) Place the voltage regulator and brush holder on the rectifier end frame.

NOTICE:

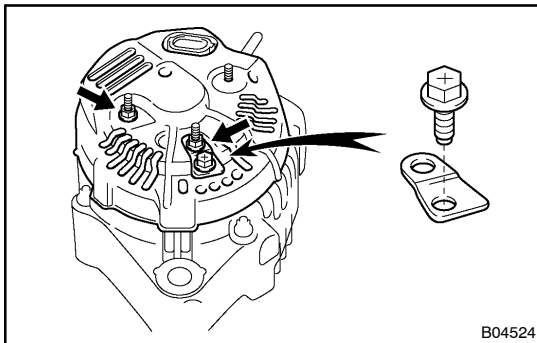
Be careful of the holder installation direction.

- (c) Install the 5 screws.

Torque: 2.0 N·m (20 kgf·cm, 17 in·lbf)



- (d) Place the brush holder cover on the brush holder.

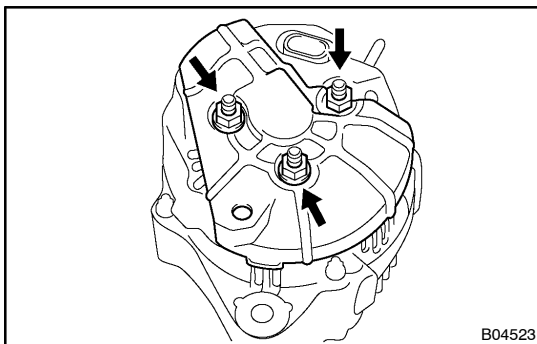
**7. INSTALL REAR END COVER**

- (a) Install the end cover and plate terminal with the 2 nuts and bolt.

Torque:

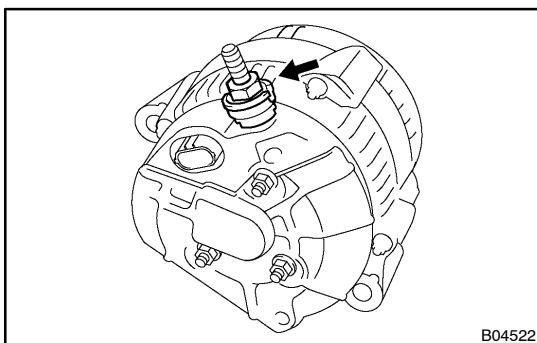
Bolt: 3.8 N·m (39 kgf·cm, 34 in·lbf)

Nut: 4.4 N·m (45 kgf·cm, 39 in·lbf)



- (b) Install the rear end cover with the 3 nuts.

Torque: 4.4 N·m (45 kgf·cm, 39 in·lbf)



- (c) Install the terminal insulator with the nut.

Torque: 4.1 N·m (42 kgf·cm, 36 in·lbf)

8. 100 A:**INSTALL GENERATOR COVER (Canada) AND CORD CLIP**

- (a) Canada:

Install the cord clip and generator cover with the bolt and nut.

Torque: 16.6 N·m (170 kgf·cm, 12 ft·lbf)

- (b) Except Canada:
Install the cord clip with the bolt.
Torque: 16.6 N·m (170 kgf·cm, 12 ft·lbf)
- 9. CHECK THAT ROTOR ROTATES SMOOTHLY**