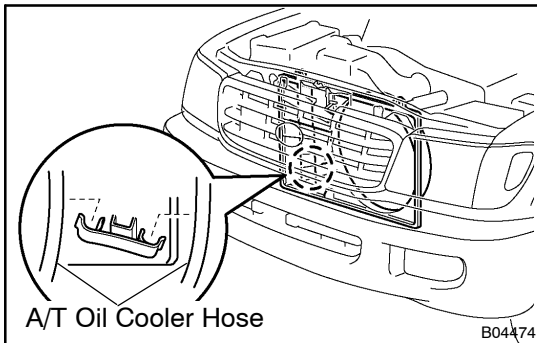


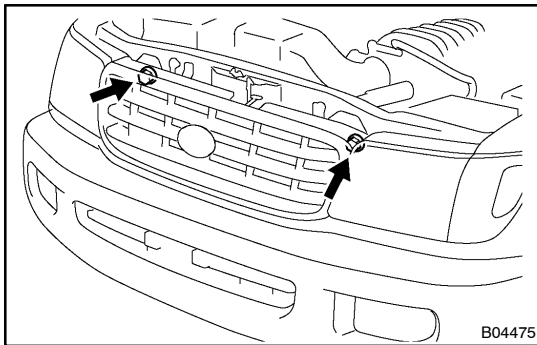
REMOVAL

1. REMOVE ENGINE UNDER COVER NO.1
2. DRAIN ENGINE COOLANT
3. DISCONNECT RADIATOR RESERVOIR HOSE FROM RADIATOR
4. DISCONNECT RADIATOR UPPER HOSE FROM RADIATOR
5. DISCONNECT RADIATOR LOWER HOSE FROM RADIATOR
6. DISCONNECT A/T OIL COOLER HOSES FROM RADIATOR
7. REMOVE RADIATOR RESERVOIR TANK

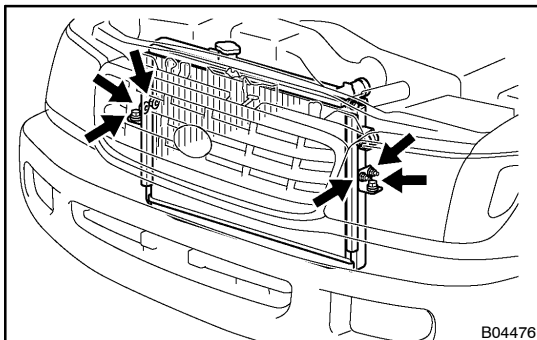


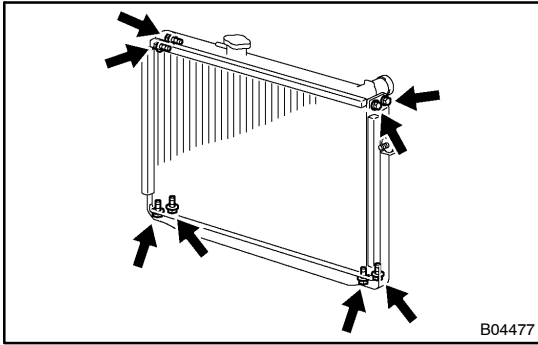
8. REMOVE RADIATOR ASSEMBLY

- (a) Disconnect the A/T oil cooler hoses from the clamp on the fan shroud.
- (b) Loosen the fan pulley mounting nuts holding the fluid coupling to the fan bracket.
- (c) Remove generator drive belt. (See page [CH-8](#))
- (d) Remove the 3 bolts holding the fan shroud to the radiator.
- (e) Remove the 4 fan pulley mounting nuts.
- (f) Pull out the fan with fluid coupling, fan pulley and fan shroud.
- (g) Remove the 2 nuts.



- (h) Remove the 4 nuts, 2 bolts and 2 brackets.
- (i) Lift out the radiator assembly.





9. REMOVE RADIATOR SIDE SUPPORTS FROM RADIATOR

Remove the 8 nuts and 2 side supports.