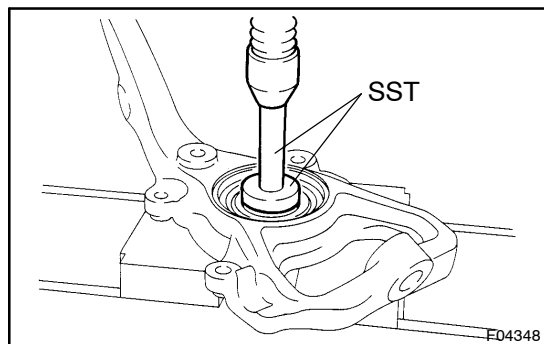




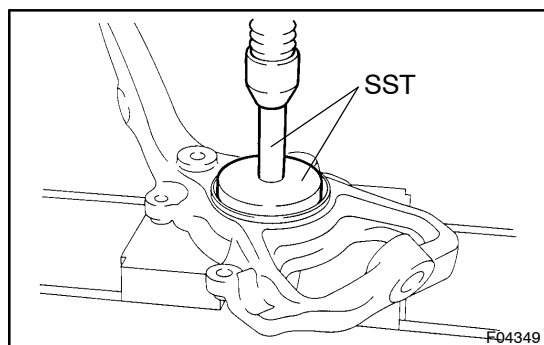
REASSEMBLY

1. INSTALL BEARING AND BUSHING

- (a) Using SST and a press, install a new bearing and bushing.

SST 09950-60010 (09951-00540),
09950-70010 (09951-07100)

- (b) Apply synthetic oil and lithium soap base chassis grease, NLGI No. 1 to the steering knuckle inner side of the bushing.



2. INSTALL OIL SEAL

- (a) Using SST and a press, install a new oil seal.

SST 09950-60020 (09951-00910),
09950-70010 (09951-07100)

- (b) Coat the lip of the oil seal with MP grease.

3. INSTALL STEERING KNUCKLE ARM

- (a) Clean the threads of the 2 bolts and steering knuckle with toluene or trichloroethylene.

- (b) Apply sealant to the bolt threads.

Sealant:

**Part No. 08833-00070, THREE BOND 1324
or equivalent**

- (c) Install the steering knuckle arm with the 2 bolts.

Torque: 147 N·m (1,500 kgf·cm, 108 ft·lbf)