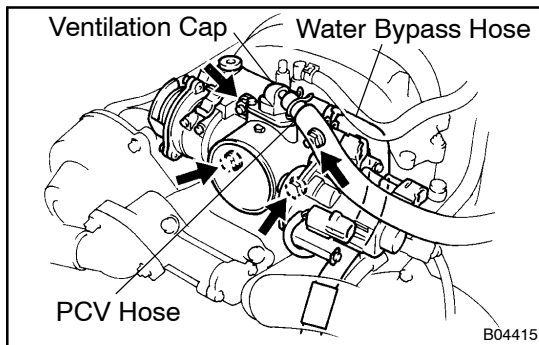
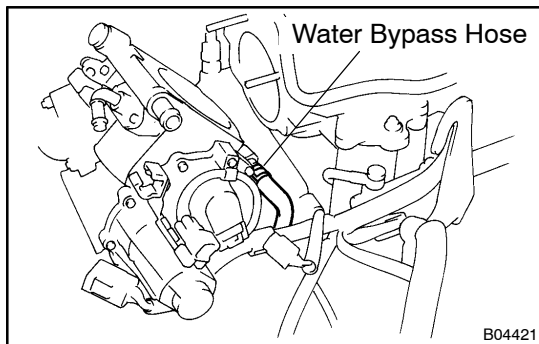


REMOVAL

1. **REMOVE V-BANK COVER**
2. **DRAIN ENGINE COOLANT**
3. **REMOVE INTAKE AIR CONNECTOR**
4. **DISCONNECT ACCELERATOR CABLE FROM THROTTLE BODY**
5. **REMOVE THROTTLE BODY**
 - (a) Disconnect the throttle position sensor connector.
 - (b) Disconnect the throttle control motor connector.
 - (c) Disconnect the accelerator pedal position sensor connector.
 - (d) Disconnect the accelerator pedal position sensor wire from 2 clamps on wire brackets.



- (e) Disconnect the PCV hose and water bypass hose from the throttle body.
- (f) Remove the ventilation cap.
- (g) Remove the 2 bolts and 2 nuts, and disconnect the throttle body from the intake manifold.



- (h) Disconnect the water bypass hose from the manifold thermostat on the throttle body, and remove the throttle body.
- (i) Remove the gasket.