

REMOVAL

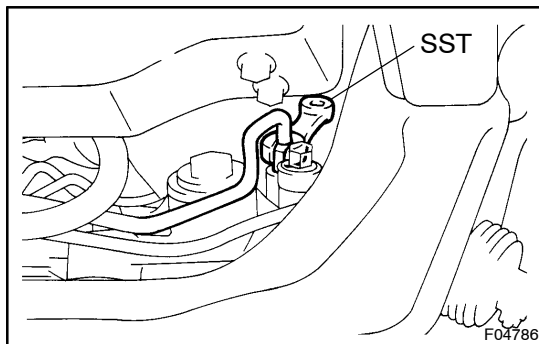
1. **PLACE FRONT WHEELS FACING STRAIGHT AHEAD**
2. **REMOVE STEERING WHEEL PAD**
(See page [SR-12](#))
3. **REMOVE STEERING WHEEL** (See page [SR-12](#))
4. **REMOVE NO. 1 ENGINE UNDER COVER**
Remove the 7 bolts and No. 1 engine under cover.
5. **REMOVE NO. 2 ENGINE UNDER COVER**
Remove the 6 bolts and No. 2 engine under cover.
6. **DISCONNECT RH AND LH TIE ROD ENDS**
(See page [SA-19](#))
7. **REMOVE ENGINE OIL FILTER ASSEMBLY**
 - (a) Disconnect the 2 clips and hoses.
 - (b) Remove the 2 bolts, nut, bracket and engine oil filter assembly.
 - (c) Remove the O-ring.
8. **DISCONNECT NO. 2 INTERMEDIATE SHAFT ASSEMBLY** (See page [SR-12](#))

HINT:

Turn the steering wheel fully to the right side.

9. **DISCONNECT PRESSURE FEED TUBE**

Remove the union bolt, gasket and disconnect the tube.



10. **DISCONNECT RETURN TUBE**

Using SST, disconnect the tube.

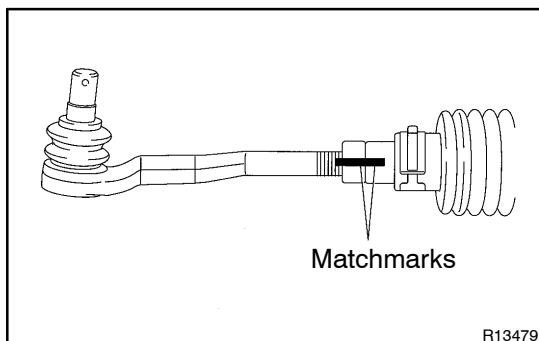
SST 09631-22020

11. **REMOVE BRACKET AND GROMMET**

Remove the 2 bolts, bracket and grommet.

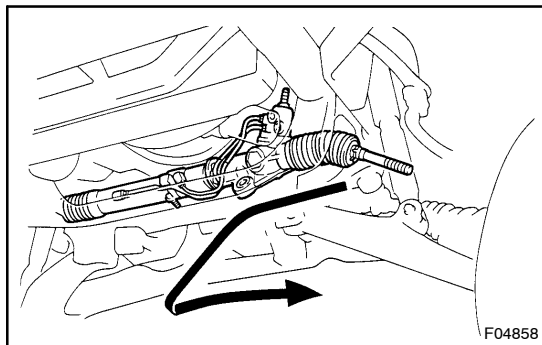
12. **REMOVE TUBE CLAMP**

Remove the bolt and tube clamp.



13. **REMOVE RH AND LH TIE ROD ENDS AND LOCK NUTS**

- (a) Place matchmarks on the tie rod end, lock nut and rack end.
- (b) Loosen the lock nut, remove the tie rod end and lock nut.
- (c) Employ the same manner described above to the other side.

**14. REMOVE PS GEAR ASSEMBLY**

Remove the 2 bolts, 2 nuts, 2 washers and PS gear assembly.

HINT:

Slide the gear assembly to the right side, pull out the left side of the gear assembly from the member.